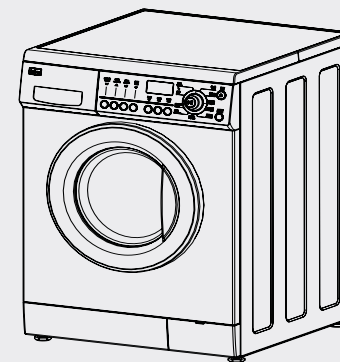


Premium

Washing Machine OWNER'S MANUAL

Automatic Front-Load Washing Machine
Lavadora Automática de Carga Frontal



MODEL/MODELO

PWM720FG

Premium

Manual de uso y cuidado
Precauciones importantes

Este producto es para uso doméstico únicamente.

This product is for domestic use only

Service Manual
Important Safeguards

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This manual is applicable to the production of Galanz automatic washing machine series, only for guiding maintenance, not as maintenance based on other brand or OEM product.

For subsequent development and improvement, maybe some of washing machine parameters have been adjusted, specific to the washing machine practical parameters or product instruction

Safety Notices

In order to avoid harm or injure user and other's life and property, the follow instructions about safety should be seriously obeyed:

■ Ignore the content. When wrong to use, use the following mark to classify and express the possible harm or damage degree.



warning

Please note the content of warning signs, if violate, it may occur serious injury or death.



warning

● possible electric shocks

1. Disassembly, repairation or modification cannot be carried out by people other than professional maintenance staffs.
2. Must be pulled out power plug after using or when it is maintaining or cleaning.
3. If the supply cord damaged, it must be replaced by professional staffs .
4. Do not use washing machine if machine is damaged, faulted, parts are loosed, lost or damaged.
5. Please use alone the 220V, above 10A power plug, which must be connected to a three-core socket. Do not use wiring board to power on.
6. Socket must be with an earth wire and is grounded properly and reliably.。
7. Do not touch the power plug with wet hands.
8. Keep the supply cord tidy. Do not wipedust by wet cloth.



warning

● Possible Explosions

1. Do not put combustibile / volatile material or the clothes with the above material into the appliance or nearby.
2. Do not mix chemicals, or produce toxic and threaten life.
3. Do not use appliance when leakage of gas.



warning

● Fire accidents or electric shock may occur

1. Do not install the appliance close to fire sources or heat sources.
2. Do not install the appliance in the open air, in gas places below 0°C or with wet air.
3. Do not use the appliance on the carpet. The places installed the appliance must be flat and fastness.
4. Do use low foaming detergent.
5. Do not use water shooting at the appliance when cleaning it.



warning

- Possible for high temperature cause burns or damage.
1. When wash in the high temperature, the glass door will be hot, please do not contact machine door, especially children.
 2. Water is hot after high temperature washing drainage. Do not nearby.
 3. During high temperature washing, must drain the hot water befor coercively open the door.



warning

● Possible personal injury

1. Please abandon the removed package in time, do not let children contact or swallow.
2. Do not let children contact or near the machine.



Attention

- list as below may cause damage\deformation\collision.
 - 1.Remove all the water in the washer to avoid freezing. Do not climb or leave heavy things on the washer.
 - 2.Two persons are needed to move the washer. Bolts must be installed in advance before moving.
 - 3.The water should below 95℃ when washing with clean water.
 - 4.Make sure that all the things (coin\clip\hook) are taken out
 - 5.Do not wash water-proof clothes such as raincoat\down jacket\shower curtain\sleeping bag
 - 6.Washer is for clothes that can be washed. Any question, please refer to the washing instruction on the clothes.

2. Specification for function and technology

7KG series

- pre-wash

The function is applicable for clothes soiled heavily.

- Intensive rinse

The function is for clothes soiled heavily and delays the washing time.

- soaking function

One more soaking function can help to decompose the stain on the clothes.

- drain-free function

To prevent wrinkle, no drain after final rinse, press start button to continue the next drain and spin procedure.

- degerming

More energy will be consumed to do washing or degerming for the clothes or interior of the machine. The function is not recommended.

- child lock

Child lock will prevent the child changing the washing procedure by pressing any button (power button is excluded)

- power off memory

It will works as previously if the power is off suddenly during washing.

- drain protection

The washer will stop draining if the temperature is too high and the procedure for cooling down will start automatically until it is lower than 60℃ to avoid danger.

- Opening door protection

The light is on when the washer works and you can not open the door. It can be opened when the washer stops work and the light gets off. Meanwhile, the door can not be opened when the water is above 60℃ to get rid of danger.

- Foam check

The defoaming procedure will start automatically if too much foam happens. No-foam or little-foam washing powder is recommended.

6KG series

- ◆ energy-efficient washing

The function is applicable for a small amount of clothes. Less water and electricity will be consumed.

- ◆Iron-free

To prevent wrinkle, no drain after final rinse, press start button to continue the next drain and spin procedure.

- ◆Rinsing+

Increase rinse one more time

- ◆child lock

Child lock will prevent the child changing the washing procedure by pressing any button (power button is excluded)

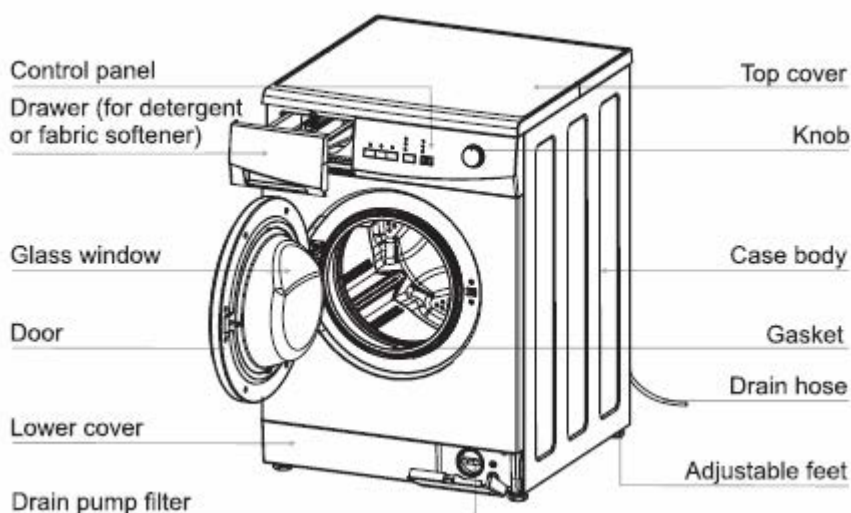
◆degerming

More energy will be consumed to do washing or degerming for the clothes or interior of the machine. The function is not recommended.

◆foam check

The defoaming procedure will start automatically if too much foam happens. No-foam or little-foam washing powder is recommended.

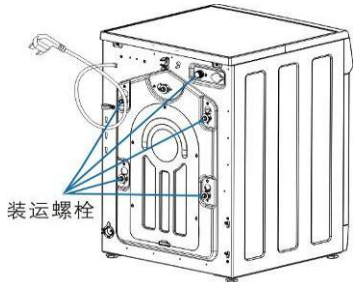
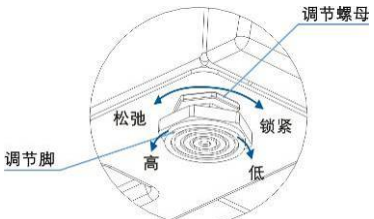
3. Parts name:



4. installation

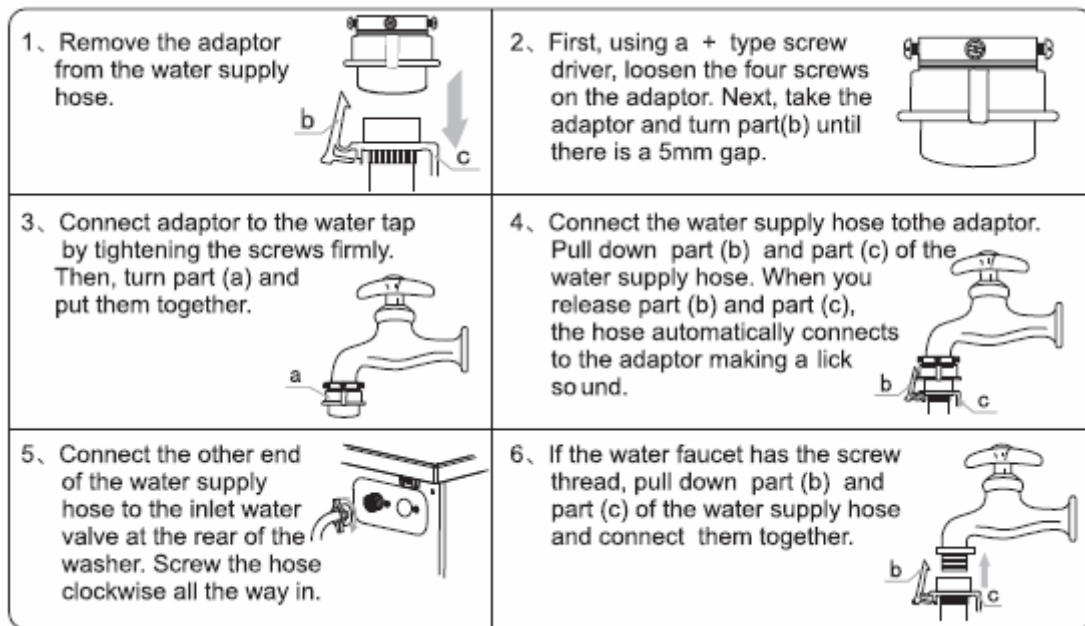
4.1、 Remove all outer package, including the foam base, check if the machine is intact. Water drops may appear on the packing plastic bag and the glass of the observation window occasionally, they are condensation resulted from water testing before the product leaves the factory. It is normal.

4.2、 Install according to the following order

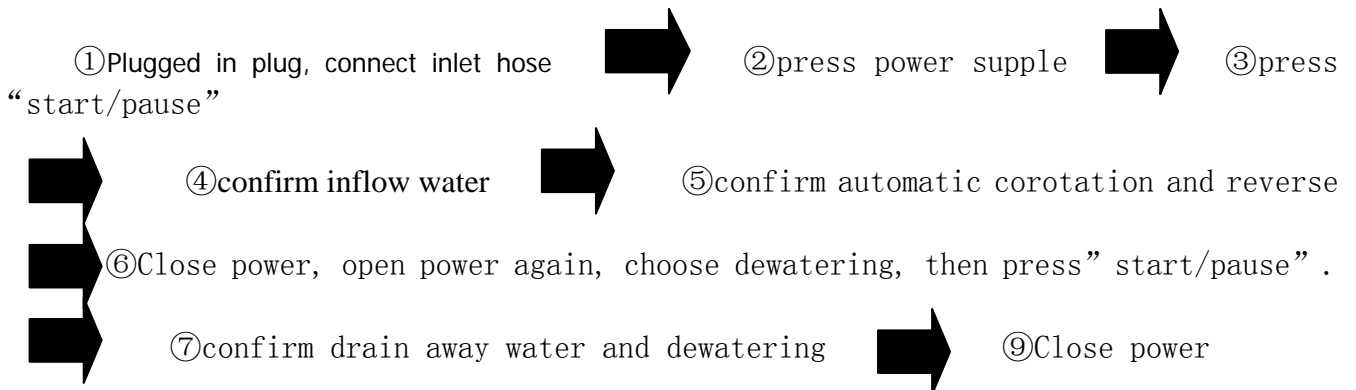
| | | |
|---|---|---|
| <p>Remove the transit bolts</p> | <ul style="list-style-type: none"> ● Remove the transit bolts with the spanner supplied. ● Keep the transit bolts for future transportation | <p>Transit bolts</p>  |
| <p>Install the appliance on a solid and level floor surface</p> | <p>Install the appliance on a solid and level floor surface. Do not locate the machine on cushions or more than 2 ° ground.</p> | <ul style="list-style-type: none"> ● Adjust adjustment feet, make machine smooth.  |

4.2.1、 installation

- Inlet hose connection
- Make sure rubble sealing washer inside the joint of valve.
- Connect the inlet hose closely, prevent leaking.

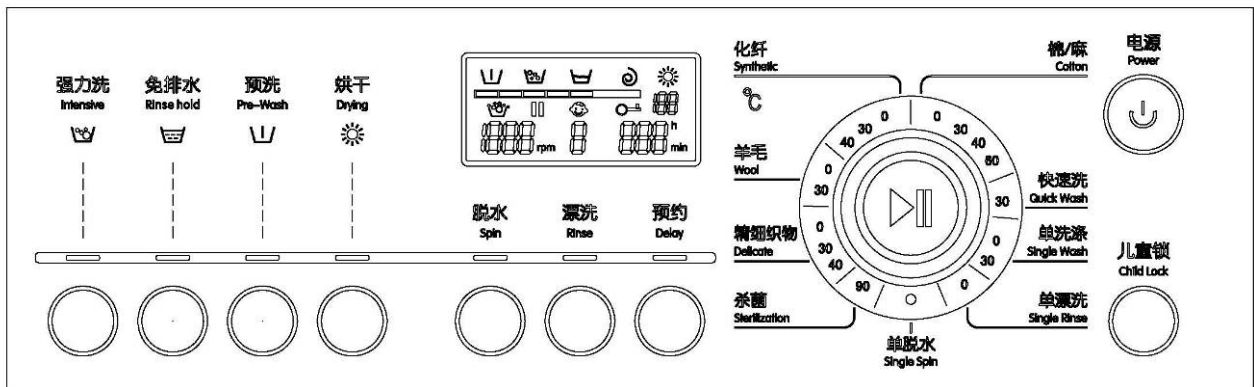


4.2.2、 Inspection operation

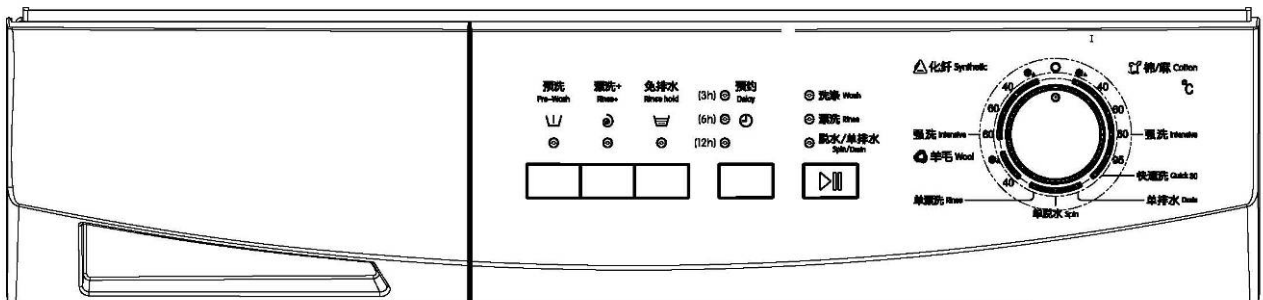


5. Control panel

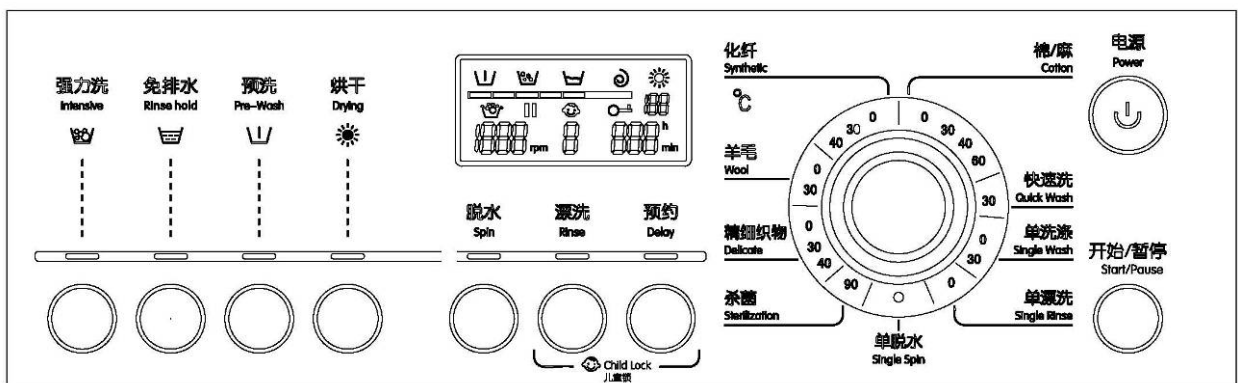
XQG72-A112P、XQG72-DA112P series control panel



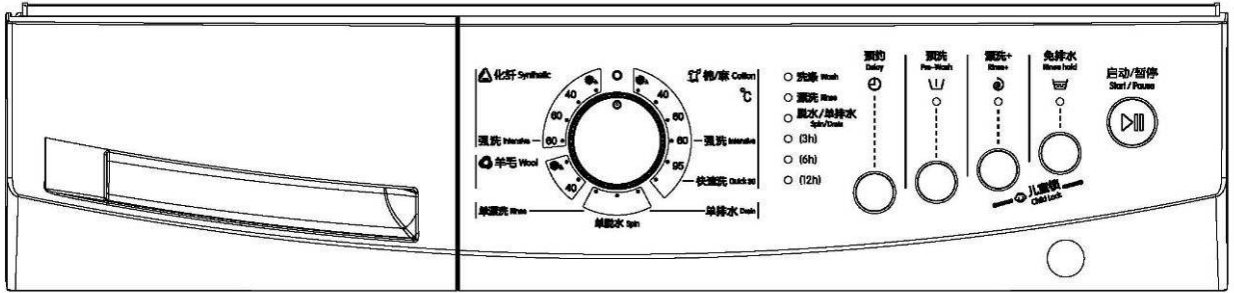
XQG70-A210P、XQG70-A212P series control panel



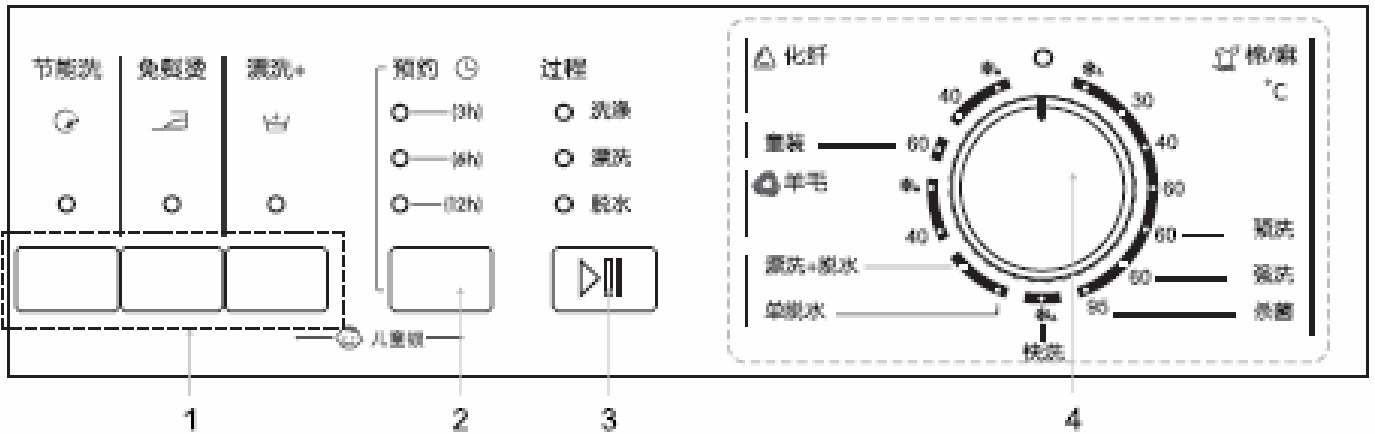
XQG72-A312P、XQG72-DA312P control panel



XQG70-A410P、XQG70-A412P series control panel

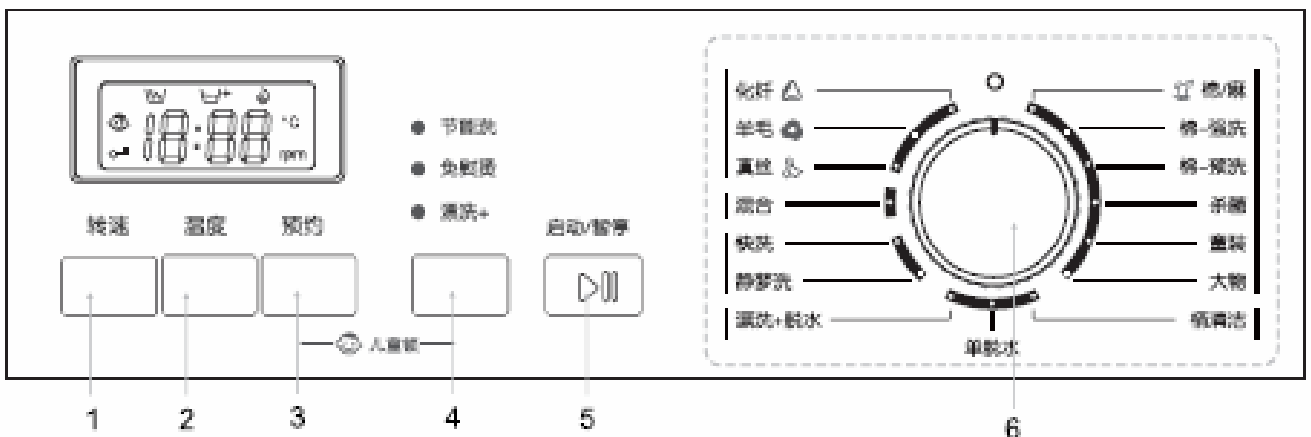


XQG60-A208E/TE、XQG60-A210E/TE、XQG60-A212E/TE series control panel



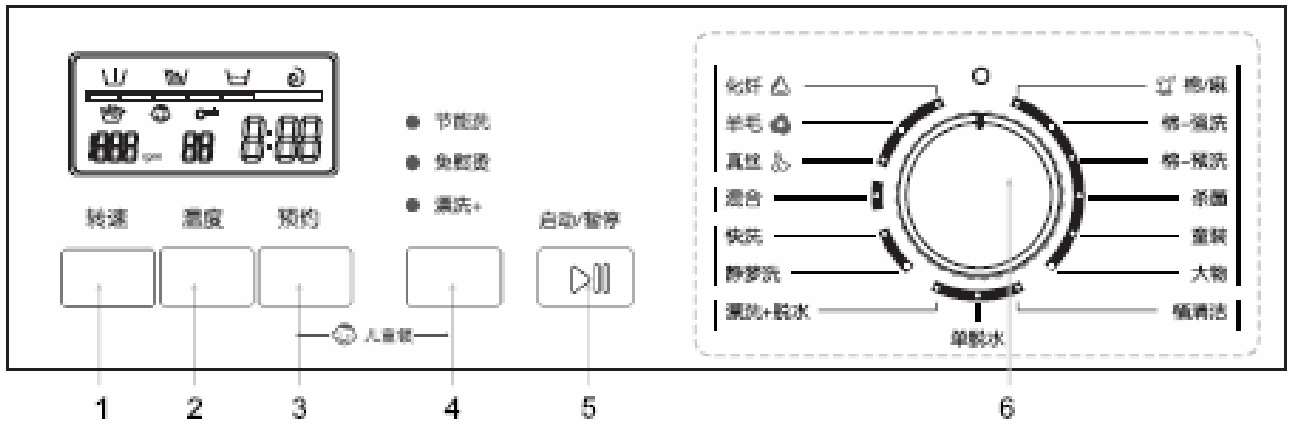
1,function key 2. Reserve 3Start/pause 4.program knob

XQG60-A508E/TE、XQG60-A510E/TE、XQG60-A512E/TE series control panel



1.spin speed 2.temperature 3. reserve 4. Function key 5. start/pause 6. Program knob

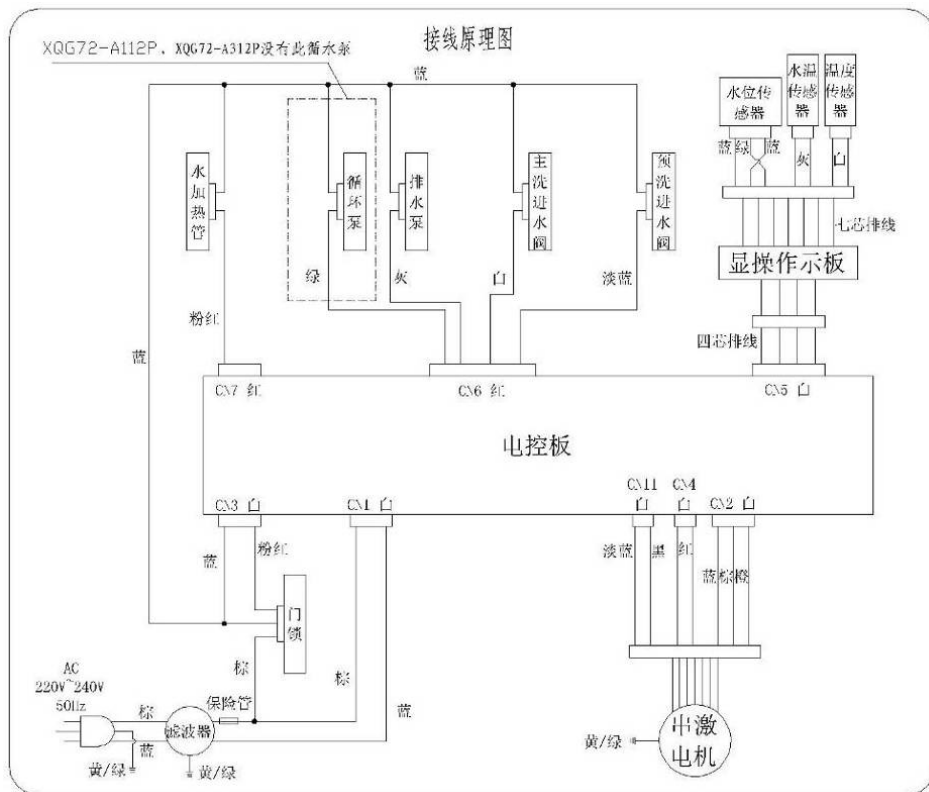
XQG60-A808E/TE/k/TK、XQG60-A810E/TE/K/、
XQG60-A812E/TE/K/TK series control panel



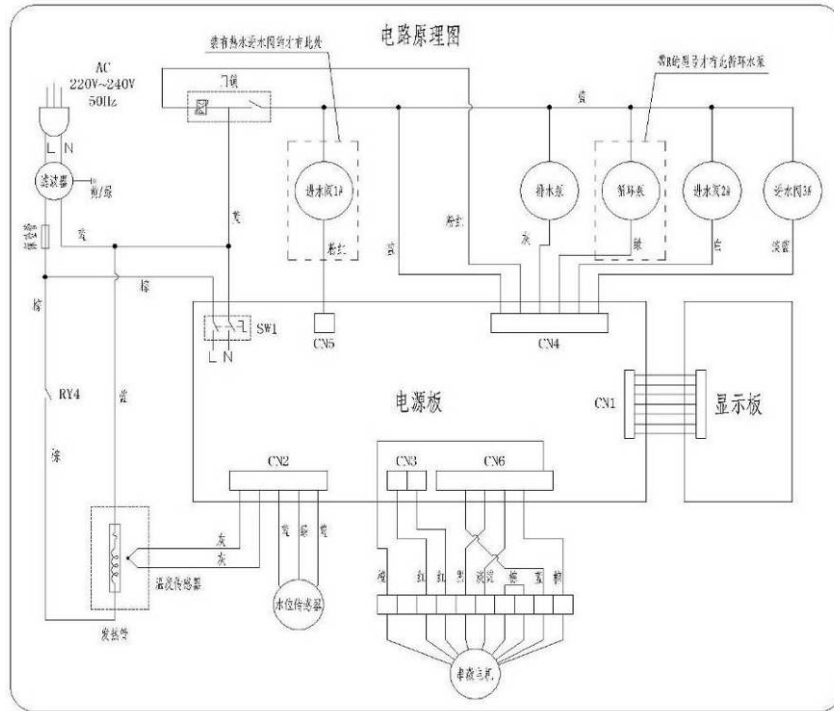
1.spin speed 2.temperature 3. reserve 4. Function key 5. start/pause 6. Program knob

6. circuit diagram

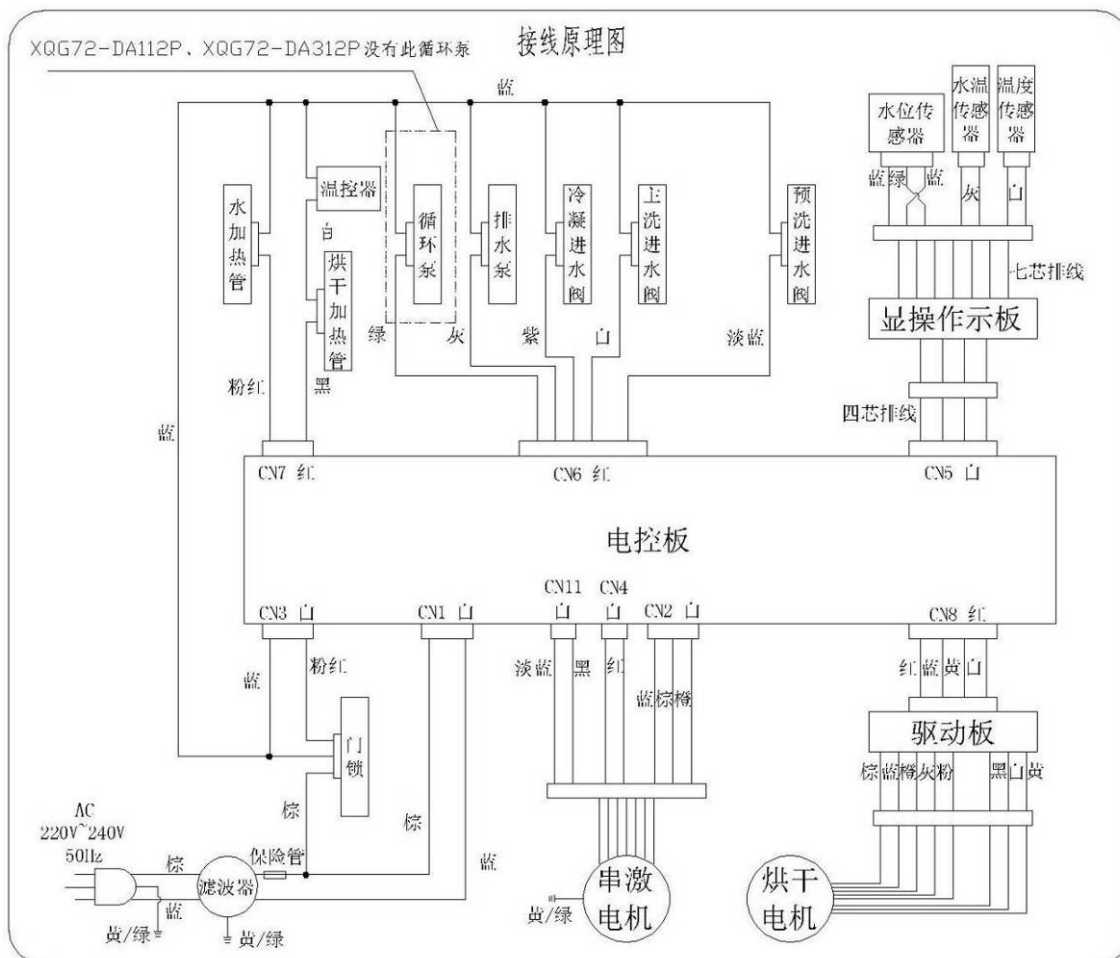
XQG72-A112P、XQG72-A312P Serials circuit diagram



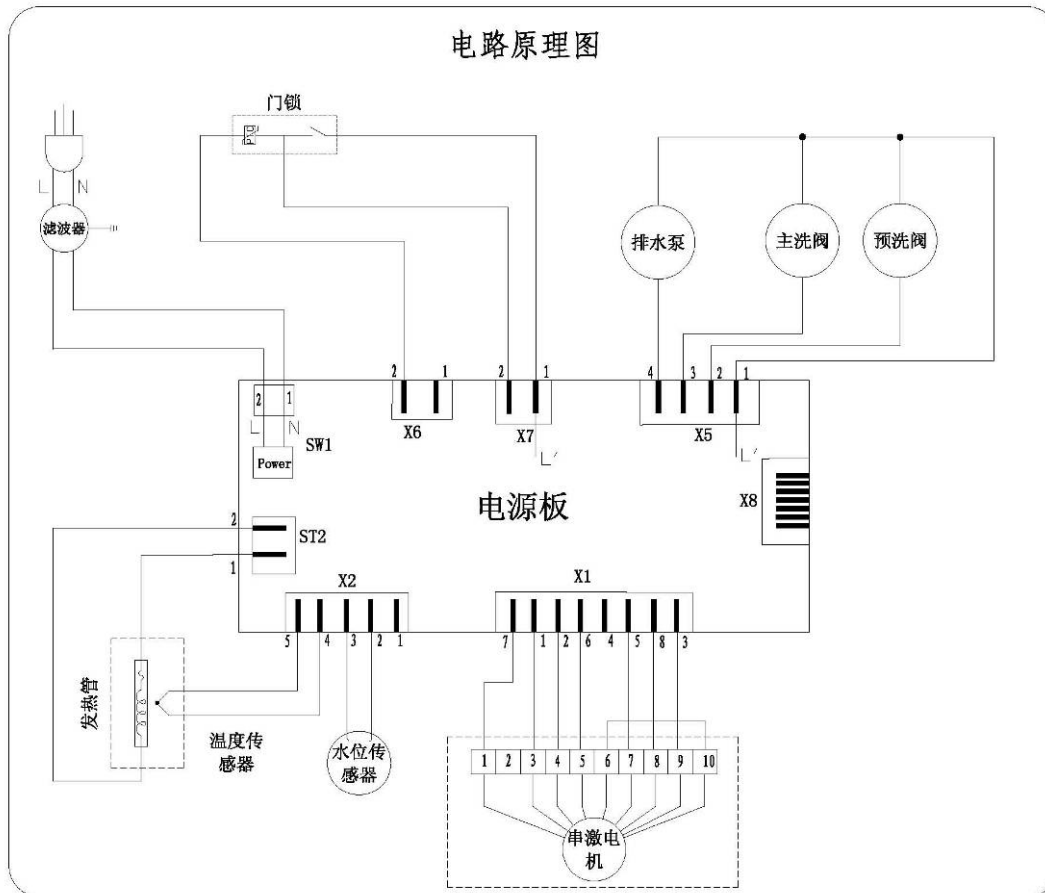
XQG70-A210P、XQG70-A212P、XQG70-A410P、XQG70-A412P Serials circuit diagram



XQG72-DA112P、XQG72-DA312P Serials circuit diagram



XQG60-A208/E/TE/K/TK、 XQG60-A508/E/TE/K/TK、
XQG60-A808/E/TE/K/TK Serials circuit diagram



7. Error indication & analysis

7. 1、XQG72-A112PR、XQG72-DA112PR、XQG72-A312PR、XQG72-DA312PR Serials error indication.

| No. | Error | Code | Checking/Reason | Settlement |
|-----|----------------------|----------|---|--|
| 1 | flooding water error | E01 (E1) | <ul style="list-style-type: none"> ●flooding water 5-10min. but haven't reach the appointed water level ●Is the water tap ON? ●Is the water tap frosted? ●Does the water is cut? ●Is water valve filter blocked? | <ol style="list-style-type: none"> 1.Push "Start" 2.Open the inlet tube 3. unfreeze 4.Get through the water. 5.Clean the water valve filter |
| 2 | Door Error | E02 (E2) | <ul style="list-style-type: none"> ●Is the door closed well? ●Is the door pressed by the clothes? ●wire terminal not connect well or wiring error ●Door lock error | <ol style="list-style-type: none"> 1、 check if the door closed well. 2、 Re-put the clothes well. 3. Reconnecting the wire. 4.Change the door lock. |

| | | | | |
|----|----------------------------|----------|--|---|
| 3 | Draining error | E03 (E3) | <ul style="list-style-type: none"> ● draining 5-10min still haven't reach empty water level. ●water pump filter is blocked by something. ● Dose draining pump frosted or broken? | <ol style="list-style-type: none"> 1.Press "Start" knob. 2.Clean the filter 3. Change draining pump. |
| 4 | Unbalance error | E04 (E4) | <ul style="list-style-type: none"> ●the machine is gradient. ●The rolled clothes is reversed in the drum. ●Few clothes | <ol style="list-style-type: none"> 1.Put the machine balanced. 2.Loosen the clothes. 3.put more clothes. |
| 5 | Motor Error | E05 (E5) | <ul style="list-style-type: none"> ●Is the motor wire terminal loose? ●Is the clothes capacity exceed the rating max. capacity? ●Is the voltage in a normal status? ●Motor circuit error | <ol style="list-style-type: none"> 1. Connecting the wire well. 2. Reduce the clothes capacity 3. Connecting the voltage in a normal way. 4. change the motor |
| 6 | Washing heating error | E06 (E6) | <ul style="list-style-type: none"> ●Is the heater connection lost the power? ●Is the heater temperature sensor lost the power? ●Heater or heater temperature sensor broken. | <ol style="list-style-type: none"> 1. Connecting the wire well. 2. Connecting the wire well. 3. change a new heater. |
| 7 | Water sensor error | E07 (E7) | <ul style="list-style-type: none"> ●Is the Water sensor lost the power? ●Water sensor is broken | <ol style="list-style-type: none"> 1. Connecting the wire well. 2.change the water sensor. |
| 8 | Heating Motor | E08 (E8) | <ul style="list-style-type: none"> ●Heating motor can't work well or need to change | <ol style="list-style-type: none"> 1. Connecting the wire well. 2.Change the heating motor. 3. change the PCB |
| 9 | Heating temperature sensor | E09 (E9) | <ul style="list-style-type: none"> ●Heating temperature sensor can't work well or need to change | <ol style="list-style-type: none"> 1. Connecting the wire well. 2.Change the Heating temperature sensor. |
| 10 | Drying heater | E10 | <ul style="list-style-type: none"> ●Check if the heater lost power? ●Drying heater broken | <ol style="list-style-type: none"> 1. Connecting the wire well. 2. change the drying heater |
| 11 | Warming sensor | E11 | <ul style="list-style-type: none"> ●check if heater temperature sensor lost power? ●heater temperature sensor broken | <ol style="list-style-type: none"> 1. Connecting the wire well. 2. change the heater |
| 12 | Drying water level | E12 | <ul style="list-style-type: none"> ●Check if the water pump is working? Any rubbish blocking? ● The water level is too high when drying. | <ol style="list-style-type: none"> 1.Clean the filter. 2. shutdown the machine. |
| 13 | Message error | E14 | <ul style="list-style-type: none"> ●Check if the control panel lost power? ●Message error between the two PCB | <ol style="list-style-type: none"> 1.Connecting the wire well. 2. shutdown the machine |
| 14 | High-water level error | E15 | <ul style="list-style-type: none"> ●If the inlet water valve is broken? ●The water push out because water level too high in the drum. | <ol style="list-style-type: none"> 1.change the inlet water valve. 2.cut off the power |

7.3、XQG70-A210P、XQG70-A212P、XQG70-A410P、XQG70-A412P Serials error indication.

| No. | Error | Code | Checking/Reason | Settlement |
|-----|--------------------------|--|---|---|
| 1 | flooding water error | Pre-wash indicator | <ul style="list-style-type: none"> ●flooding water 5-10min. but haven't reach the appointed water level ●Is the water tap ON? ●Is the water tap frosted? ●Does the water is cut? ●Is water valve filter blocked? | <ol style="list-style-type: none"> 1.Push "Start" 2.Open the inlet tube 3. unfreeze 4.Get through the water. 5.Clean the water valve filter |
| 2 | Draining error | Rinse indicator | <ul style="list-style-type: none"> ● draining 5-10min still haven't reach empty water level. ●water pump filter is blocked by something. ● Dose draining pump frosted or broken? | <ol style="list-style-type: none"> 1.Press "Start" knob. 2.Clean the filter 3. Change draining pump. |
| 3 | Motor Error | Rinse hold indicator | <ul style="list-style-type: none"> ●Is the motor wire terminal loose? ●Is the clothes capacity exceed the rating max. capacity? ●Is the voltage in a normal status? ●Motor circuit error | <ol style="list-style-type: none"> 1. Connecting the wire well. 2. Reduce the clothes capacity 3. Connecting the voltage in a normal way. 4. change the motor |
| 4 | Water sensor error | Pre-wash + Rinse indicator | <ul style="list-style-type: none"> ●Is the Water sensor lost the power? ●Water sensor is broken | <ol style="list-style-type: none"> 1. Connecting the wire well. 2.change the water sensor. |
| 5 | Washing heating error | Pre-wash + Rinse hold indicator | <ul style="list-style-type: none"> ●Is the heater connection lost the power? ●Is the heater temperature sensor lost the power? ●Heater or heater temperature sensor broken. | <ol style="list-style-type: none"> 1. Connecting the wire well. 2. Connecting the wire well. 3. change a new heater. |
| 6 | Unbalance error | Rinse+ Rinse hold indicator | <ul style="list-style-type: none"> ●the machine is gradient. ●The rolled clothes is reversed in the drum. ●Few clothes | <ol style="list-style-type: none"> 1.Put the machine balanced. 2.Loosen the clothes. 3.put more clothes. |
| 7 | Door Error | Rinse hold indicator + Rinse+ Rinse hold indicator | <ul style="list-style-type: none"> ●Is the door closed well? ●Is the door pressed by the clothes? ●wire terminal not connect well or wiring error ●Door lock error | <ol style="list-style-type: none"> 1、 check if the door closed well. 2、 Re-put the clothes well. 3. Reconnecting the wire. 4.Change the door lock. |
| 8 | Water level sensor error | Delay start 3 indicator | <ul style="list-style-type: none"> ●If the inlet water valve keeping flooding? ●If the Water level sensor not connect well? | <ol style="list-style-type: none"> 1. change the water level sensor. 2.Checking wire terminal connect well or change the terminal. |

XQG60-A208/E/TE/K/TK Serials error indication.

| No. | Error | Code | Checking/Reason | Settlement |
|-----|--|---------------|---|--|
| 1 | flooding water overtime | ● ● ◎ (E1) | <ul style="list-style-type: none"> ● If the water tap is running or the water stream is too slow. ● water level sensor or gasbag leakage ● If the flooding water valve is blocking? ● PCB broken. | <ol style="list-style-type: none"> 1、Checking the water tap is running or not and the water steam. 2. Checking the water level sensor 3. Cleaning flooding water valve filter. 4. Change the PCB |
| 2 | Door Error | ● ◎ ● (E2) | <ul style="list-style-type: none"> ● Is the door closed well? ● Is the door pressed by the clothes? ● wire terminal not connect well or wiring error ● Door lock error | <ol style="list-style-type: none"> 1、 check if the door closed well. 2、 Re-put the clothes well. 3. Reconnecting the wire. 4.Change the door lock. |
| 3 | Draining overtime | ● ◎ ◎ (E3) | <ul style="list-style-type: none"> ● check if the drain pump is dirty ● drain pump is blocked. | <ol style="list-style-type: none"> 1、 Clean the drain pump |
| 4 | Water level sensor error | ◎ ● ● (E4) | <ul style="list-style-type: none"> ● If the inlet water valve keeping flooding? ● If the Water level sensor not connect well? | <ol style="list-style-type: none"> 1. change the water level sensor. 2.Checking wire terminal connect well or change the terminal. |
| 5 | Washing Motor Error | ◎ ● ◎ (E5) | <ul style="list-style-type: none"> ● If the motor wire terminal is loosed? ● If the motor is broken? ● PCB is broken. | <ol style="list-style-type: none"> 1. Checking wire terminal connect well or change the terminal. 2. Change the motor. 3. Change the PCB. |
| 6 | Water heater error | ◎ ◎ ● (E6) | <ul style="list-style-type: none"> ● Check if the heater wire terminal is loosed? ● If Heater temperature sensor is out of power? ● Heater broken. | <ol style="list-style-type: none"> 1. Checking wire terminal connect well or change the terminal. 2. Reconnect the power 3. Change the Heater |
| 7 | Water heating temperature sensor error | ◎ ◎ ◎ (E7) | <ul style="list-style-type: none"> ● Check if the temperature wire terminal is loosed? ● temperature sensor broken | <ol style="list-style-type: none"> 1. Checking wire terminal connect well or change the terminal. 2. Change the temperature sensor. |

8. Fault diagnosis and repair

8.1、 Please de-energize (pull the plug or trip the breaker on) before diagnosis or repair

8.2、 Ensure every wiring harness in the right connection.

8.3、 Please repair the PC board in the correct position

8.4、 Please fully analysis and understand the fault before repair

| Power off | | |
|-----------|--|---|
| Sequence | Items | Methods |
| 1 | Check the power in the plug | Collect to use power supply |
| 2 | Measure the right voltage in the PCB's brown and blue wiring harness | Checking the energize with wiring harness |
| 3 | CPB fault | change CPB |

| Bottom fault | | |
|--------------|-------------------------|--|
| Sequence | Items | Methods |
| 1 | Child lock checking | release child lock |
| 2 | program fault | Pull the plug and put it on (check the bottom again) |
| 3 | Structure of the bottom | Reset |

| Water No filling | | |
|------------------|--------------------------------|---------------------------|
| Sequence | Items | Methods |
| 1 | Check the headwater | -- |
| 2 | Is the water tap turn on | turn on water tap |
| 3 | is the valve strainers clogged | clear the valve strainers |
| 4 | inlet valve fault | change inlet valve |
| 5 | PCB fault | Change PCB |

| Unusual noise | | |
|---------------|-----------------------------------|--------------------------|
| Sequence | Items | Methods |
| 1 | Has the transit bolt removed | Remove the transit bolts |
| 2 | Has the strap wheel bolt loosen | Screw the bolt |
| 3 | Has the belt wear out | Change belt |
| 4 | Has the motor had unusual noise | Change motor |
| 5 | Has the vibration absorber loosen | Screw vibration absorber |

| No hit | | |
|----------|----------------------------------|---------------------|
| Sequence | Items | Methods |
| 1 | Has the wiring harness connected | |
| 2 | Has the heating tube broken | Change heating tube |
| 3 | PCB fault | Change PCB |
| 4 | | |

| Draining fault | | |
|----------------|--|--|
|----------------|--|--|

| sequence | Items | Methods |
|----------|----------------------------------|-----------------------------|
| 1 | Has the fill hose bend or frozen | Repair fill hose |
| 2 | Has the bilge pump clogged | Clear pump and reconnect it |
| 3 | Has the wiring harness connected | Reconnect wiring harness |
| 4 | Has the bilge pump broken | Change bilge pump |
| 5 | PCB fault | Change PCB |

| Door lock fault | | |
|-----------------|--|--------------------------|
| sequence | Items | Methods |
| 1 | Has the door closed and display E02 or E2 signal | Close the door |
| 2 | Gate stop match unfit | Pat the door gently |
| 3 | Has the wiring harness connected | Reconnect wiring harness |
| 4 | Has the door lock broken | Change door lock |
| 5 | PCB fault | Change PCB |

| Motor fault | | |
|-------------|----------------------------------|--------------------------|
| sequence | Items | method |
| 1 | Has the wiring harness connected | reconnect wiring harness |
| 2 | Has the motor broken | Change motor |
| 3 | PCB fault | Change PCB |

| Overfill | | |
|----------|---------------------------------------|-------------------------------|
| sequence | Items | Method |
| 1 | Has the fill hose hand up | Hand up the fill hose |
| 2 | Has the inlet valve broken | Change inlet valve |
| 3 | Has the water level transducer broken | Change water level transducer |
| 4 | PCB fault | Change PCB |

8.5、Self check after repair

It needs to fully and complete checking after repair the washing machine.

Ensure it is working in well position.

There is a checking program that can be use to measure the repair result within the washing machine.

Information and detail show below

7KG version

XQG72-DA112P、XQG72-DA312P (Version)

Measure and checking program (Spin or non spin)

strong rinse key + Rinse hold + Power key three second enter

1、 All the indicator light and LCD bright 0.5 second, off 0.5 second and flash twice ----- 2 second

- 2、 first valve inflow 3 second, second valve inflow 3 second, third valve inflow 3 second. second and third valve inflow till 1 grade water level (water transducer measure the water level. LED or LCD display show 1L-2 when the first valve inflow, stop inflow ----- 18 SECOND
- 3、 Water transducer will measure the water temperature. Display show HXX 3second. XX means the current water temperature, The temperature is in 0-45 °C period. If over this and will come out the warning signal E11 ----- 3S
- 4、 Heating pipe work 5 second
- 5、 washing motor work, forward 3 second, pause 3 s, rollback 3s. if the motor do not work, it will have E05signal
- 6、 Fourth valve inflow 6 second and drying motor working at the same time 6S. If drying motor not working. It has the signal E08. After motor working 1S, the drying heating pipe will work 5S. LCD show HXX. XX show the current temperature of air outlet(temperature transmitter measurement). It display signal E09,if temperature transmitter fault
- 7、 Measurement finish will display end. Open the door

XQG70-A212P、 XQG70-A412P (Version)

press prewashing and then press subscribe, and collect to power after 3 second will enter into online detection condition.

a: indicator light detection: afterward all the indicate light bright 0.5 second, off 0.5 second and flash 3 times and them close display

b: Door lock detection. Unusual situation display:

Door lock detection

| | Prewashing light | Rinse light | Escape Draining light |
|------------------|-------------------------|--------------------|------------------------------|
| door lock | ○ | ○ | ○ |

c: first valve inflow detection: first valve open 5 S

d: Second valve inflow detection: second valve open 5S

e: Third valve inflow detection: third valve open 5S

f. 2nd, 3rd valve inflow detection: 2, 3 valve open 3S

g: Motor and water circulation pump detection: fore ward 5S, pause 10S, rollback 5S;

Normal will turn to the next section. If abnormal will display as motor rolling and water circulation pump open.

| | Prewashing light | Rinse light | No Draining light |
|--------------------------|-------------------------|--------------------|--------------------------|
| Motor stop rotate | / | / | O |

i heating pipe detection: heating pipe work 5S

Draining pump. motor(high speed)detection

Press prewashing + avoid draining light, and then connect power after 3S into online detection condition

b. Draining pump detection(light on), open draining pump, draining to 0 water level. draining fault show:

| | Prewashing light | Rinse light | No draining light |
|--------------------------|-------------------------|--------------------|--------------------------|
| Overtime draining | / | O | / |

c: Spin detection (no draining light on): Draining pump continue open; high speed motor start working. 600RMP within 10S, stop after 10S

d: Detection compete, switch off motor power, wait until the motor stop, release door lock condition. After 3 times bleeping from control panel means than the door can open. All display turn off, de-energize, compete detection process.

6KG (version)

Before press switch on the power, press K1 key and K2, turn the knob to P01 position and after 3S respond enter into testing routine, buzzing. All indicates/icon flash(0.5S:0.5S on and off) 3times, display show the remaining time PLT. wait the door lock process and press pause key in this time. Program execution to automatic detection. if swirl knob switch to manual option. Please check the detail process below

- 1) C01 prewashing valve detection (P02 POSITION): WATER INFLOW 5s, DELAY 1s
- 2) C02 prewashing valve detection (P03 POSITION): WATER INFLOW 5s, DELAY 1s
- 3) C03 prewashing valve detection (P04 POSITION): WATER INFLOW 5s, DELAY 1s
- 4) C04 prewashing valve detection (P05 POSITION): WATER INFLOW 5s, DELAY 1s
- 5) C05 heating detection (P06 position): judge the water level is in the heating water level, if no reach, must fill

the water into the heating water level, and then start heat up. heating time 5S

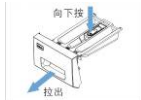

- 6) C06 motor direction of rotation detection(P07 position): spin speed 50rpm, fore ward 5S
- 7) C07 outer barrel leakage detection(P08 position): Judge the water level to washing 1 water level, if not, must fill the water in to washing 1 water level. spin speed 250rpm, rollback 20S
- 8) C08 draining detection(09 position): drain to 0 water level and add 10S, and then highest spin draining, add speed and highest spin speed continue 65S.
- 9) Attention: If in the testing process, detection e fault alarm, if happen, please call the policy and stop the process.
- 10) ◆在 D-LED&LCD MODEL 机型中, 在各阶段测试时剩余时间窗口显示 “C01~C08”。



Attention: If there is any fault in the detection process, the machine will not continue the next section until the fault is solved and restart enter to detection process.

Dealing the detection process, please press start/ pause key or power key to pause or stop the detection process. Press any other key can not work.

9. Dismantle guide

Attention: Please ensure to pull the plug or switch off the machine before dismantle and repair

| Control panel | | |
|---------------|--|---|
| 1 | <ol style="list-style-type: none"> ① Please remove the two bolt in the back of the top cover ② Pull back the top cover and take it out | |
| 2 | <ol style="list-style-type: none"> ① Take off the wiring harness in the lamp panel ② Follow and plus the arrow signal to take out the cap ③ Remove two bolt from the ④ Pull up the control panel |   <p>(图 1) (图 2)</p> |
| 3 | <ol style="list-style-type: none"> ① Remove the 6 bolts in control panel ② Take off the lamp panel from the top of the control panel | |

| Distribution box | | |
|------------------|--|--|
| 1 | <ol style="list-style-type: none"> ① Remove the two bolts from top cover component and take of the top cover ③ Follow the arrow side to take off the distribution box ④ Remove the two bolt from inlet sink | |
| 2 | <ol style="list-style-type: none"> ① Remove the inlet sink and one bolt on the right (picture 3) |  <p>图 3</p> |
| 3 | <ol style="list-style-type: none"> ① Remove the inlet hose and clip | |
| 4 | <ol style="list-style-type: none"> ① Remove the inlet hose(photo 4) |  <p>图 4</p> |

| admission valve | |
|-----------------|--|
| | ① Take of the admission valve's connection ② Remove two bolts from the back of the admission valve ③ Remove the hose clip and hose |

| Bottom dam-board | |
|------------------|---|
| | ① Using corns or screwdriver to open the bottom dam-board(photo 5), remove the one bolt ③ (photo 6)。 Using the screwdriver to open the dam-borad |



图 5



图 6

| Door | |
|------|---|
| | ① Open the door in wide ② open the door seal ring spring(photo 7) ③ Remove two bolts from the door hinge, please beware to hold the screw nut.(photo 8) |



图 7



图 8

| Door seal ring component | |
|--------------------------|--|
| 1 | ① Remove the outer box door seal ring spring (Photo 7) ③ Take off the top cover ④ Open the below dam-board cover and remove one bolts inside and dam-board. Photo 9 &10) |
| 2 | ① Take off the washing powder distribution box (photo 1) ① Remove the control panel (remind: follow the instruction of removing control panel methods) ② Remove all the upside and down side bolts from the front cover (photo 11& 12) |
| 3 | ② Remove outer tub seal ring spring ② Ensure the weep hole from seal ring is backward with reset. (photo 13) |



图 9

图 10



图 11

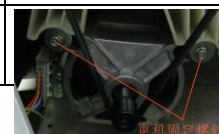


图 12


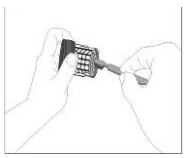



图 13


| Pulley, motor and absorber | |
|----------------------------|--|
| 1 | ① Remove the back cover ② Loosen the big screw nut from the pulley and take out the belt ③ Remove the pulley |
| 2 | ② Take off the motor connection plug wire ② Remove two bolts from motor holder, and take out |

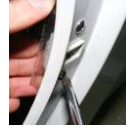


| | | |
|---|--|-------------------------|
| | <p>the motor bush.(photo 14)</p> <p>③ Follow the arrow to take off the motor (photo 15)</p> <p>④Ensure the bush is in the motor holder while reset the motor</p> | <p>图 14</p> <p>图 15</p> |
| 3 | <p>①Remove the fixed bolt from absorber.</p> <p>②Take out the absorber</p> <p>③Ensure tighten the fixed bolt while reset the absorber to avoid the noise from spin</p> | |



| Clear draining pump filer | | |
|---------------------------|---|---|
| 1 | <p>① Turn filer left and take off the water pump filer(photo 16)</p> <p>② Clear the stuff from water pump filer(photo 17)</p> <p>③Put back the filer in to right position after clear</p> <p>④ Please well set the dam-board after well set the filer</p> |  <p>图 16</p>  <p>图 17</p> |


| Water pump | | |
|------------|--|---|
| | <p>①Remove the control panel, dam-board and front cover</p> <p>②Remove two bolts from water pump</p> <p>③Remove water pump wires</p> <p>④Hole the water pump pull up</p> <p>⑤ Remove all the hose from water pump</p> <p>⑥ Remove the pump (remark: photo 8 shows the well set water pump)</p> |  <p>图 18</p> |


| Heater | | |
|--------|---|---|
| | <p>①⌈ Loosen the M6 bolt from heater. please do not compete loosen the bolt.(photo 19)</p> <p>②Pull out the heater</p> <p>Attention</p> <p>Ensure the heater has put into the clip</p> |  <p>图 19</p> |

| Switch component and door lock | | |
|--------------------------------|--|---|
| | <p>②⌈ Remove the front cover real ring spring (photo 7)</p> <p>②⌈ Remove the 2 bolt from the fixed door lock (photo 20)</p> <p>③Take off the door lock from the wiring harness connector</p> |  <p>图 20</p> |

| |
|---|
| Drying Thermostat (model with drying features) |
|---|

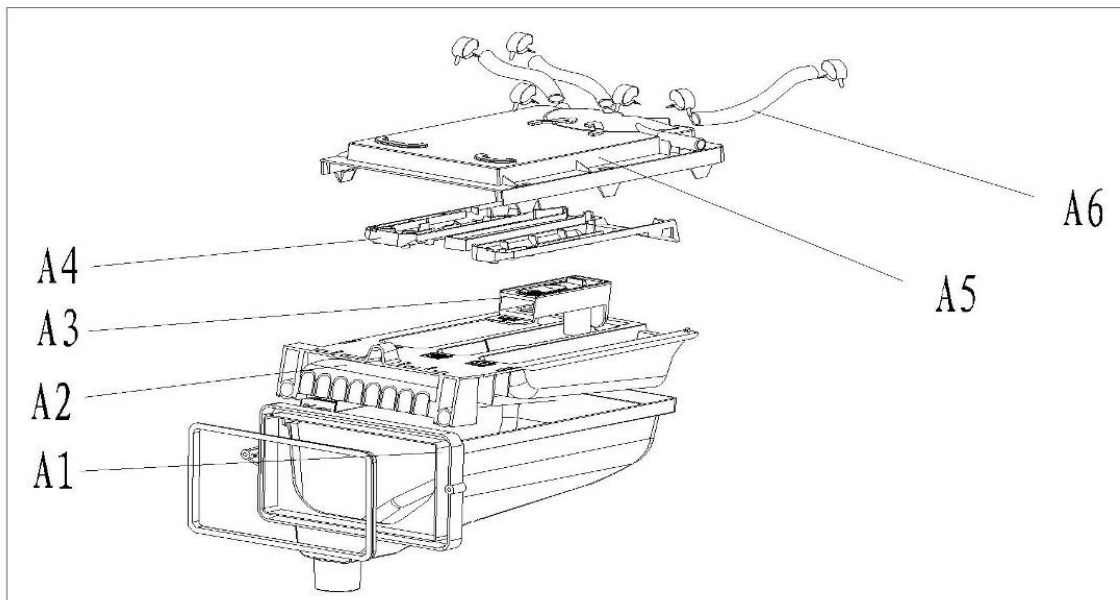
| | | |
|--|---|--|
| | <p>② 打开顶盖、控制面板板、底部挡板及前盖</p> <p>② 拆下顶盖上的八个螺栓并取下前顶盖（图 21）</p> <p>③ 拆下外箱上的螺栓。（图 22）</p> <p>④ 然后取下干燥恒温器</p> |  图 21  图 22 |
|--|---|--|

| | | |
|--|--|--|
| Drying motor(model with drying features) | | |
| | <p>① 拆下顶盖</p> <p>② 拆下干燥电机插头线</p> <p>③ 拆下干燥电机上的固定螺栓（图 23）</p> |  图 23 |

| | | |
|---|---|--|
| Drying heating pipe(model with drying features) | | |
| | <p>① 拆下顶盖</p> <p>③ 拆下干燥电机和干燥加热管的插头线（图 24）。拆下干燥电机和干燥加热管上的固定螺栓。</p> |  图 24 |

10. XQG72-A112P、XQG72-DA112P、XQG72-A312P、XQG72-DA312P each part exploded view.

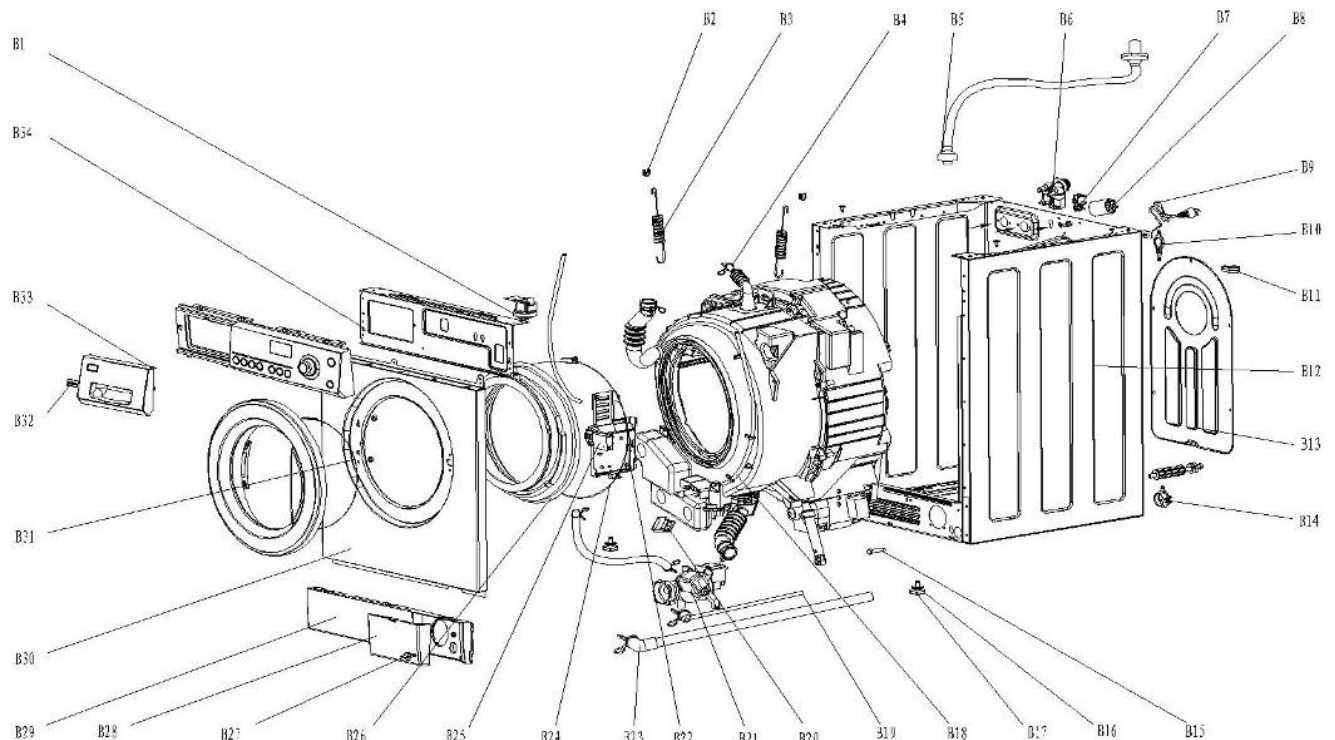
10.1、detergent dispenser housing AS



| No. | Code | Name | Quantity | Materail | Remark |
|-----|------------------|-----------------------------|----------|----------|--------|
| A1 | XA1QG72D. 6. 2-1 | detergent dispenser housing | 1 | PP | |
| A2 | XA1QG72D. 6. 1-1 | detergent dispenser | 1 | PP | |
| A3 | XA1QG72D. 6. 1-2 | siphon | 1 | PP | |

| | | | | | |
|----|------------------|------------------------|---|------|--|
| A4 | XA1QG72D. 6. 2-2 | distributary box | 1 | PP | |
| A5 | XA1QG72D. 6. 2-3 | distributary box cover | 1 | PP | |
| A6 | XA1QG72D. 6-1 | hose | 3 | EPDM | |

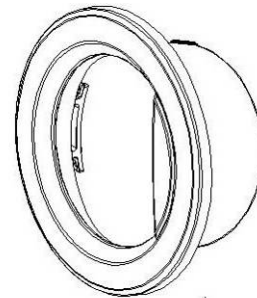
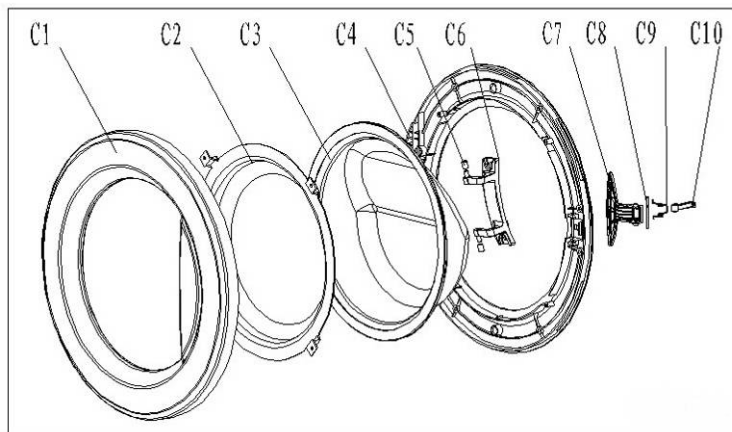
10.2、 OUTER TUB ASSEMBLY



| No. | Code | Name | Quantity | Materail | Remark |
|-----|---------------------|---------------------------|----------|----------|--------|
| B1 | XDQ10-01 | pressure sensor | 1 | AS | |
| B2 | X1QG60. 1-8 | suspension spring stopper | 2 | POM | |
| B3 | XA6QG70E. 7-4(127) | suspension spring | 2 | 65Mn | |
| B4 | XBJ01-02 | hose clamp 13 | 2 | 65Mn | |
| B5 | XSL03-03 | INLET HOSE AS | 1 | AS | |
| B6 | XDQ02-01 | inlet valve | 1 | AS | |
| B7 | XA1QG72D. 12-7 | PLASTIC HOSE CLAMP | 1 | PP | |
| B8 | X1QG60. 9. 2-1 | filter | 1 | AS | |
| B9 | XDQ05-06 | power cord | 1 | AS | |
| B10 | X1QG60. 12-12 | hole cap | 5 | PP | |
| B11 | XA1QG72D. 12-7 | hose clamp | 1 | PP | |
| B12 | XA2QG70E. 1. 1(068) | cabinet AS | 1 | AS | |
| B13 | XA1QG72D. 1-2 | back cover | 1 | SGCC | |
| B14 | XA1QG72D. 1-5 | drain hose frame | 1 | PP | |
| B15 | XLD02-05 | lower balancer bolt | 1 | Q235-A | |
| B16 | GB/T6170-2000 | adjudtable feet nut | 4 | Q235-A | |
| B17 | XXJ01-01 | adjudtable feet | 4 | Q235-A | |
| B18 | XA1QG72D. 7-15 | air tube | 1 | PVC | |
| B19 | XA1QG72D. 9. 2-2 | emergency drain tube | 1 | EPDM | |

| | | | | | |
|-----|---------------------|---------------------------------|---|-----------|--|
| B20 | XA1QG72D. 1-8 | door lock water retaining slice | 1 | PVC | |
| B21 | XA1QG72DE. 9. 2 | drain pump | 1 | AS | |
| B22 | XA1QG72D. 9. 1 | electronic control box as | 1 | AS | |
| B23 | XA1QG72D. 7-3 | drain tube | 1 | EPDM | |
| B24 | XA1QG72D. 7-11 | Inner door seal clamp | 1 | 65Mn | |
| B25 | XA1QG72D. 9-5 | door lock | 1 | AS | |
| B26 | XA1QG72DE. 7-9 | door seal | 1 | EPDM | |
| B27 | XA1QG72D. 9. 2-3 | drain-pipe stopper | 1 | PP | |
| B28 | XA1QG72D. 4-2 | pump cover | 1 | ABS | |
| B29 | XA1QG72D. 4-1 | lower panel | 1 | ABS | |
| B30 | XA1QG72D. 1-3 | front panel | 1 | SPCD | |
| B31 | XA1QG72D. 7-10 | Outer door seal clamp | 1 | Stainless | |
| B32 | XYS05-01 | LOGO | 1 | ABS+AI | |
| B33 | XA1QG72E. 6. 1-3 | drawer | 1 | ABS | |
| B34 | XA2QG70E. 1-1 (044) | upper frame | 1 | SGCC | |

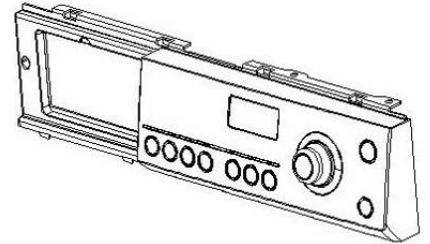
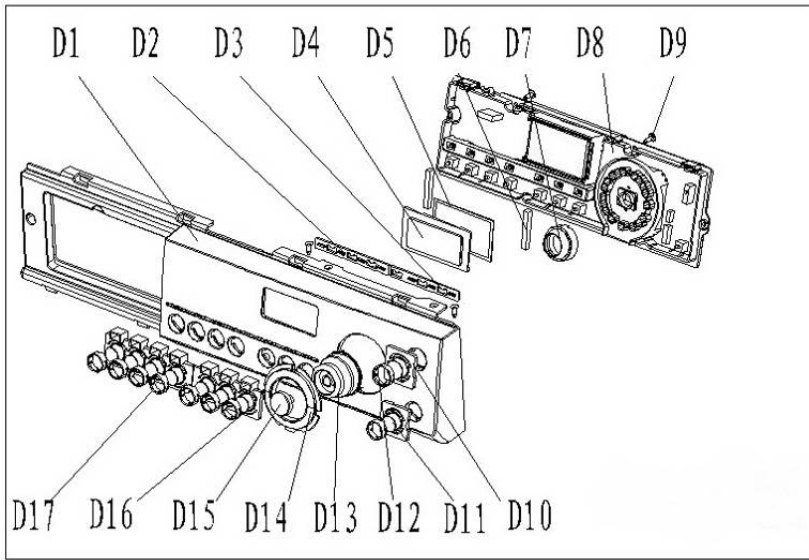
10.3、Door AS



| No. | Code | Name | Quantity | Materail |
|-----|---------------|---------------------|----------|-----------|
| C1 | XA1QG72D. 5-6 | door decorated ring | 1 | ABS |
| C2 | XA1QG72D. 5-4 | transparency window | 1 | 透明 ABS |
| C3 | XA1QG72D. 5-5 | door glass | 1 | GALSS |
| C4 | XA1QG72D. 5-3 | door frame | 1 | PP |
| C5 | XA1QG72D. 5-2 | hinge cap | 1 | POM |
| C6 | XA1QG72D. 5-1 | door hinge | 1 | ZINC BASE |

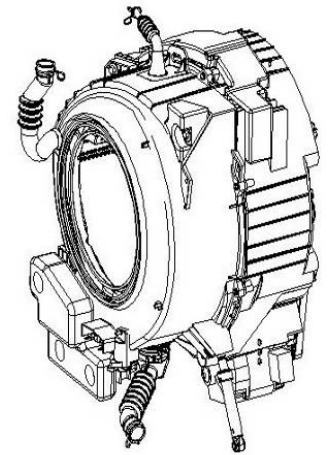
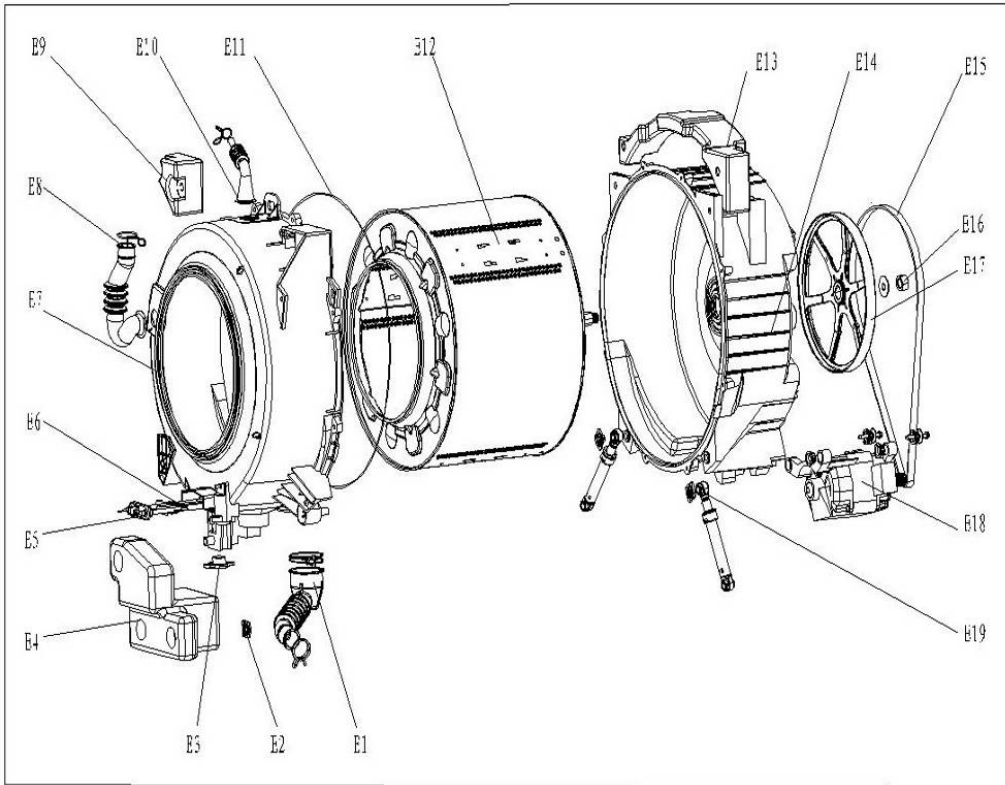
| | | | | |
|-----|----------------|--------------------|---|--------------------|
| | | | | AIIOY |
| C7 | XA1QG72D. 5-8 | door handle | 1 | PP |
| C8 | XA1QG72D. 5-10 | door handle pin | 1 | 45# |
| C9 | XA1QG72D. 5-9 | door handle spring | 1 | SUS304 |
| C10 | XA1QG72D. 5-7 | door hook | 1 | ZINC BASE AIIOY |

10.4、Control Panel AS



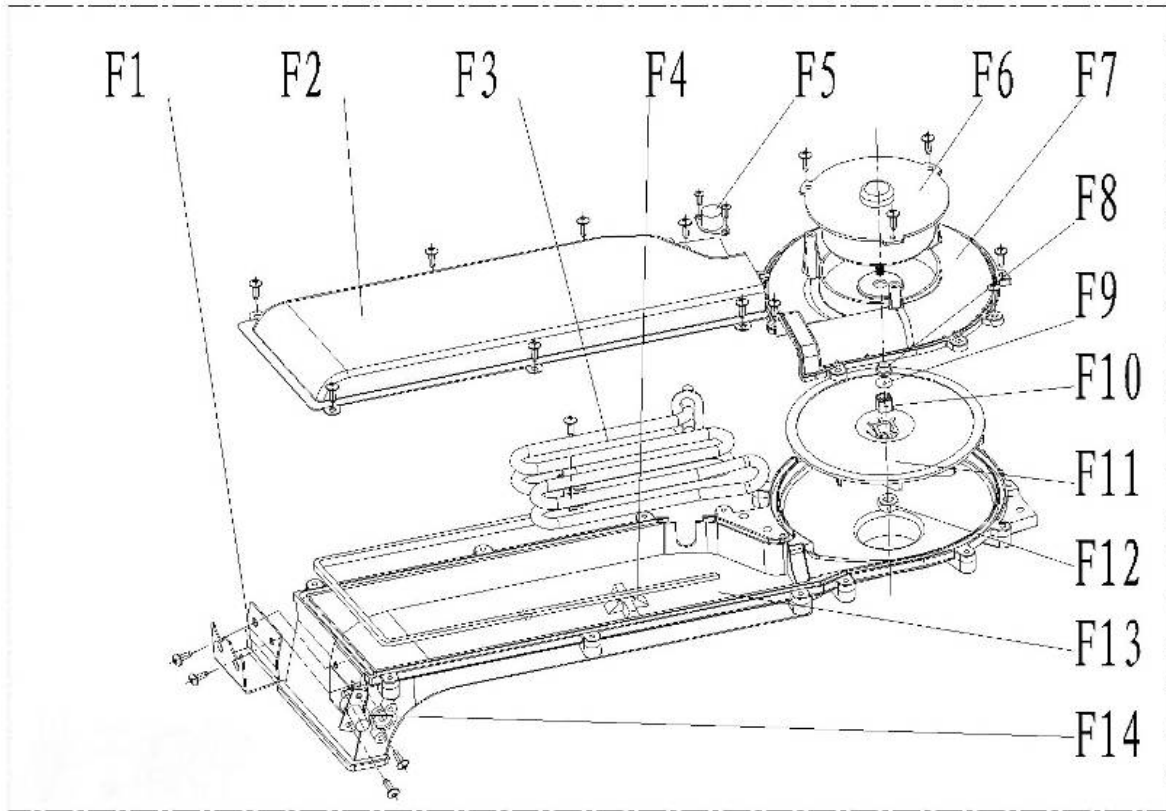
| No. | Code | Name | Quantity | Materail | Remark |
|-----|------------------|-----------------------|----------|----------|--------|
| D1 | XA1QG72D. 3-1 | control panel | 1 | ABS | |
| D2 | XA1QG72D. 3-11 | light display board 1 | 1 | PC | |
| D3 | XA1QG72D. 3-12 | light display board 2 | 1 | PC | |
| D4 | XA1QG72D. 3-13 | LCD display board | 1 | PET | |
| D5 | XA1QG72D. 3. 1-7 | LCD seal ring | 1 | EVA | |
| D6 | XA1QG72D. 3. 1-8 | LCD support sponge | 1 | EVA | |
| D7 | XA1QG72D. 3-14 | knob fixed ring | 1 | POM | |
| D8 | XA1QG72E. 3. 1 | pcb housing | 1 | AS | |
| D9 | SJ2824-87 | bolt | 6 | DACROMET | |
| D10 | XA1QG72D. 3-6 | button 1 | 1 | ABS | |
| D11 | XA1QG72D. 3-7 | button 2 | 1 | ABS | |
| D12 | XA1QG72D. 3-4 | button ring 1 | 1 | ABS | |
| D13 | XA1QG72D. 3-2 | knob | 1 | ABS | |
| D14 | XA1QG72D. 3-3 | knob ring | 1 | PET | |
| D15 | XA1QG72D. 3-10 | knob button | 1 | ABS | |
| D16 | XA1QG72D. 3-8 | button 3 | 1 | ABS | |
| D17 | XA1QG72D. 3-5 | button ring 2 | 1 | ABS | |

10.5、Drum AS



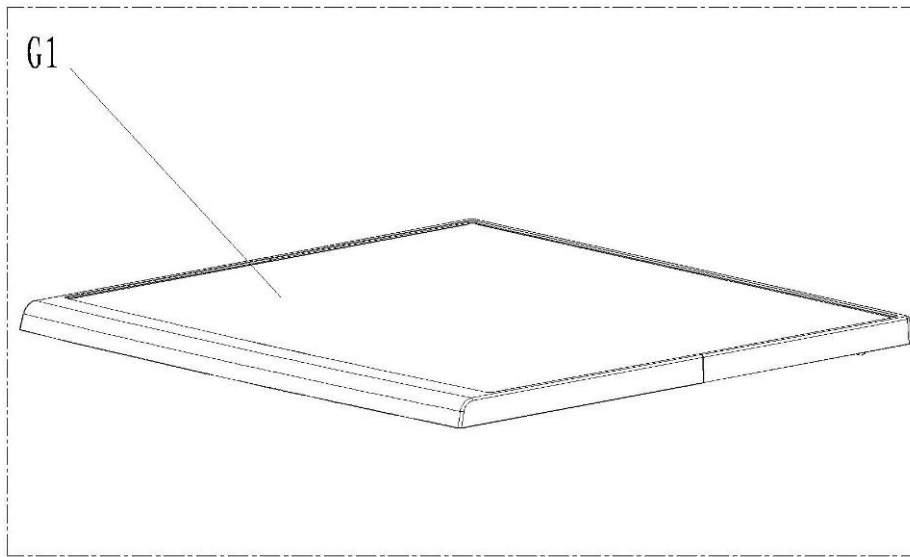
| No. | Code | Name | Quantity | Materail | Remark |
|-----|-----------------------|-------------------|----------|------------------|--------|
| E1 | XA1QG72D. 7-3 | drain tube | 1 | EPDM | |
| E2 | XA1QG72D. 7. 2-3 | Fixer | 7 | SGCC | |
| E3 | X1QG60. 7. 6-11 | | 1 | PP | |
| E4 | XA1QG72D. 7-7 | lower balancer | 1 | COCRETE+IRONSAND | |
| E5 | X1QG60. 9-16 | heater | 1 | AS430 | |
| E6 | XA1QG72D. 7. 2-2 | heater support | 1 | 430 | |
| E7 | XA6QG70E. 7. 2-1(127) | front tub | 1 | PP+30GF | |
| E8 | XA1QG72D. 7-4 | inlet tube | 1 | EPDM | |
| E9 | XA6QG70E. 7-1(127) | upper balancer 1 | 1 | cast iron | |
| E10 | XA1QG72D. 7-8 | exhaust hose | 1 | EPDM | |
| E11 | XA6QG70E. 7-3(127) | tub seal | 1 | silastic | |
| E12 | XA2QG70. 7. 1(245) | INNER DRUM ASSM | 1 | AS | |
| E13 | XA6QG70E. 7-1(127) | upper balancer 2 | 1 | cast iron | |
| E14 | XA6QG70E. 7. 3(127) | BACK TUB ASSEMBLY | 1 | AS | |
| E15 | XA1QG72D. 7-2 | belt | 1 | lirelle | |
| E16 | XLD04-01 | nut | 1 | SGCC | |
| E17 | XA2QG60. 7-6(168) | Pulley | 1 | ADC12 | |
| E18 | XDQ04-02 | series motor | 1 | AS | |
| E19 | XA6QG70E. 7-2(127) | absorber | 1 | AS | |

0.6、Drying AS (PS: This picture only for the washer combine with dryer machine.)



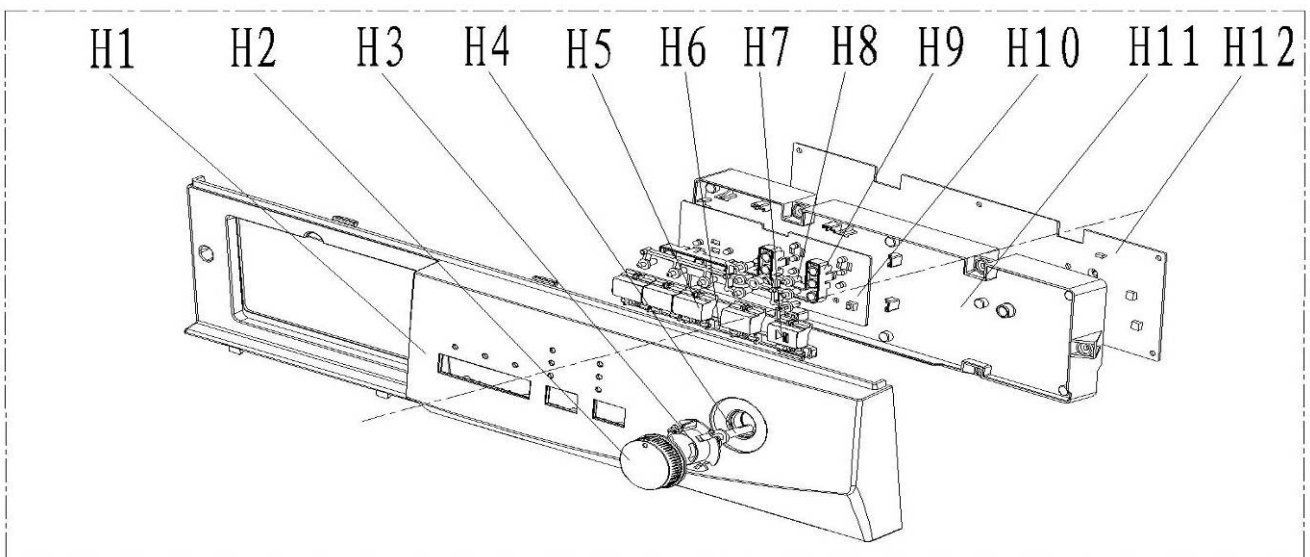
| No. | Code | Name | Quantity | Materail | Remark |
|-----|----------------|-------------------------------|----------|----------|--------|
| F1 | XA1QG72D. 8-6 | Drying supporting fixed plate | 1 | SGCC | |
| F2 | XA1QG72D. 8-3 | supporter cover 2 | 1 | PP | |
| F3 | XA1QG72D. 8-5 | Drying heat pipe | 1 | AS | |
| F4 | XA1QG72D. 8-4 | hot air duct sealing strips | 1 | | |
| F5 | XA1QG72D. 9-1 | Drying temperature controller | 1 | AS | |
| F6 | XDQ04-03 | Drying motor | 1 | AS | |
| F7 | XA1QG72D. 8-2 | supporter cover 1 | 1 | PA+15%GF | |
| F8 | XA1QG72D. 8-8 | Silica gel collar | 1 | silastic | |
| F9 | XSL06-03 | spacer | 1 | PVC | |
| F10 | XA1QG72D. 8-10 | Wind leaf embedded a | 1 | lirelle | |
| F11 | XA1QG72D. 8-9 | Wind leaf | 1 | PA+15%GF | |
| F12 | GB41-86 | Wind leaf nut | 1 | SGCC | |
| F13 | XA1QG72D. 8-1 | Drying supporter | 1 | lirelle | |
| F14 | XA1QG72D. 9-2 | thermistor AS | 1 | AS | |

10.7、top board AS



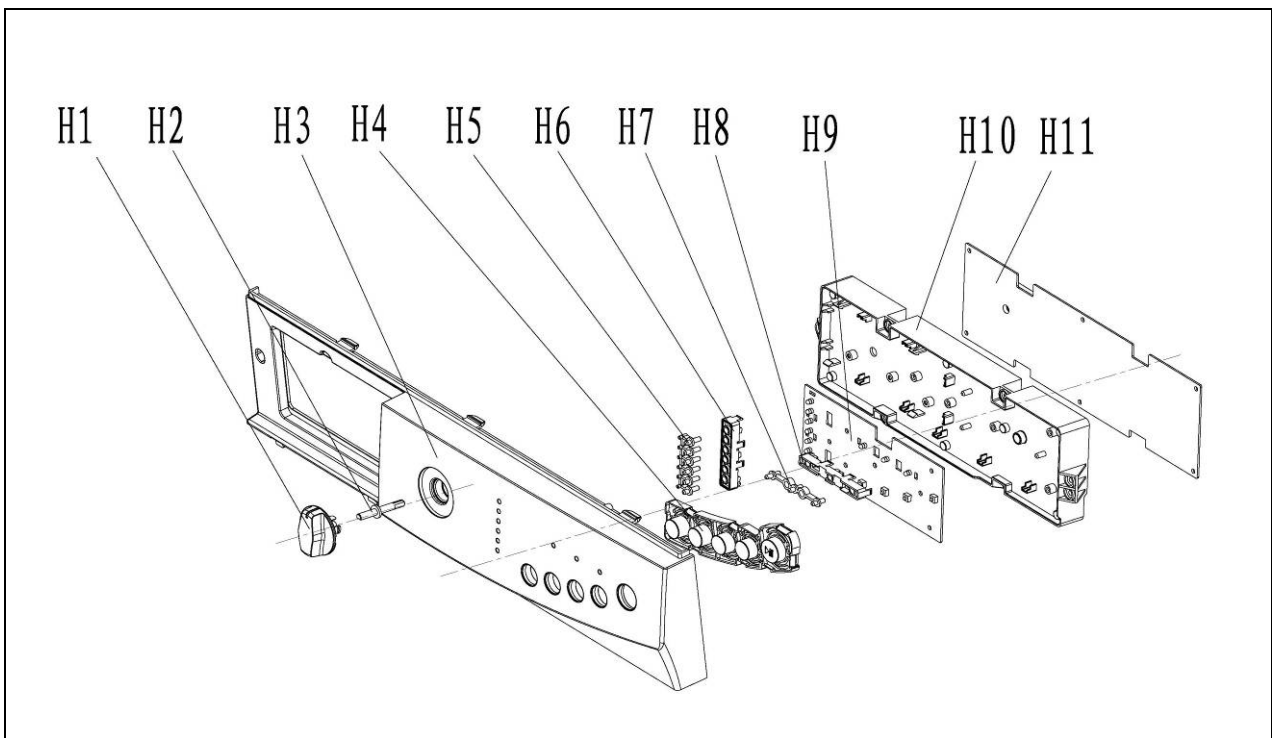
| No. | Code | Name | Quantity | Materail | Remark |
|-----|-------------|--------------|----------|----------|--------|
| G1 | XA1QG72D. 2 | top board AS | 1 | AS | |

10.8、XQG70-A210P、XQG70-A212P some parts exploded view. PS: other parts refer to XQG72-A112P.



| No. | Code | Name | Quantity | Materail | Remark |
|-----|------------------------|-----------------|----------|----------|--------|
| H1 | XA2QG70E. 3-1 (044) | control panel | 1 | ABS | |
| H2 | DV60Q1E. 3. 1-1 | knob | 1 | ABS | |
| H3 | XA2QG70E. 3-1 (044) | knob support | 1 | ABS | |
| H4 | XA2QG70E. 3. 2-1 (044) | knob pin | 1 | POM | |
| H5 | XA2QG70E. 3-4 (044) | button 2 | 4 | ABS | |
| H6 | XA2QG70E. 3-5 (044) | button support | 1 | POM | |
| H7 | XA2QG70E. 3-3 (044) | button 1 | 1 | ABS | |
| H8 | XA2QG70E. 3-2 (044) | light guide | 1 | ABS | |
| H9 | XA2QG70E. 3-1 (044) | light supporter | 1 | ABS | |
| H10 | XA2QG70E. 3. 1-1 (044) | pcb | 1 | PCB | |
| H11 | XA2QG70E. 3. 1-1 (044) | pcb housing | 1 | ABS | |
| H12 | XA2QG70E. 3. 1-4 (044) | PCB AS | 1 | AS | |

10.9、XQG70-A410P、XQG70-A412P some parts exploded view. PS: other parts refer to XQG72-A112P.

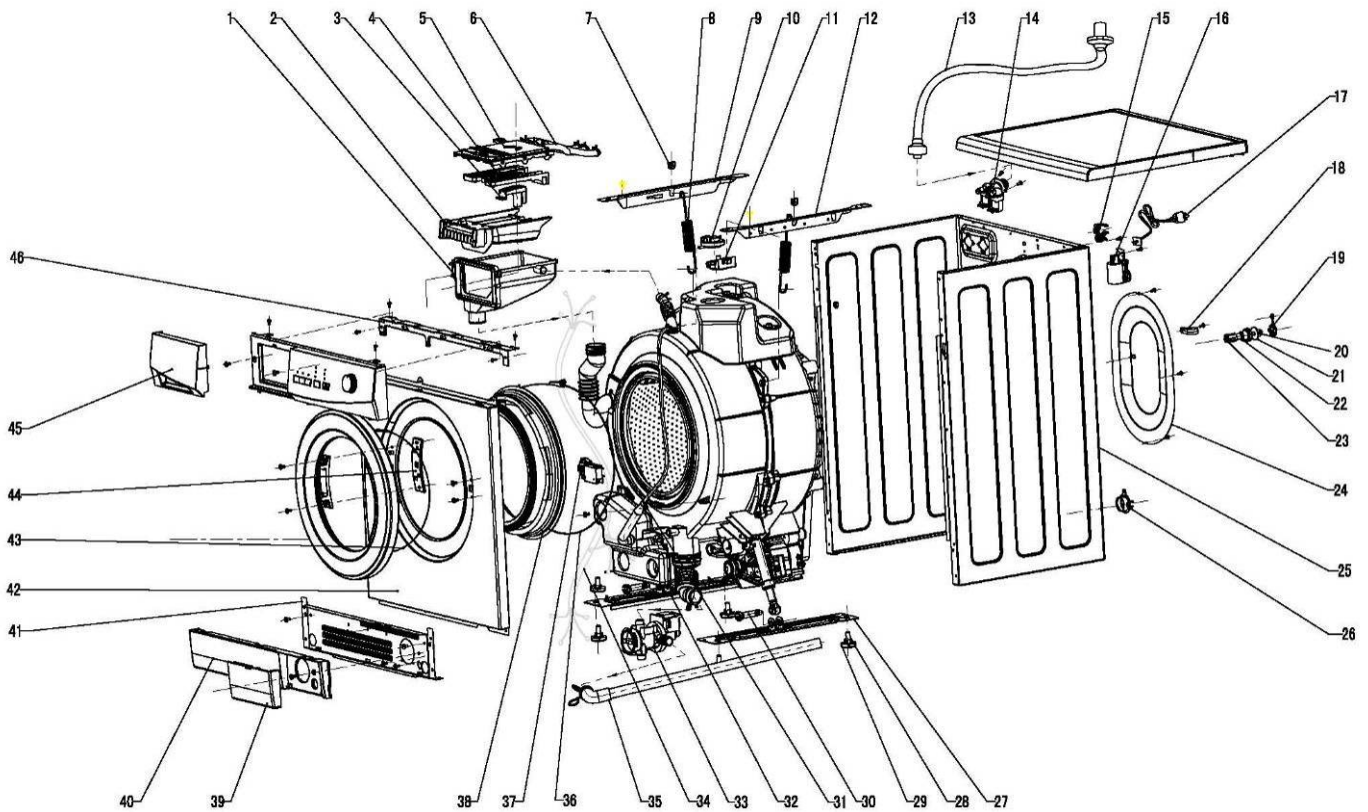


| No. | Code | Name | Quantity | Materail | Remark |
|-----|------------------------|-------------------|----------|----------|--------|
| H11 | XA4QG70E. 3. 1-4 (062) | Power board | 1 | PCB | |
| H10 | XA2QG70E. 3. 1-1 (044) | pcb housing | 1 | ABS | |
| H9 | XA4QG70E. 3. 1-2 (062) | pcb | 1 | ABS | |
| H8 | XA4QG70E. 3. 1-3 (062) | light supporter 1 | 1 | PCB | |

| | | | | | |
|----|------------------------|-------------------|---|-----|--|
| H7 | XA4QG70E. 3-2 (062) | light guide 1 | 1 | ABS | |
| H6 | XA4QG70E. 3. 1-5 (062) | light supporter 2 | 1 | ABS | |
| H5 | XA4QG70E. 3-3 (062) | light guide 2 | 1 | ABS | |
| H4 | XA4QG70E. 3-4 (062) | button | 1 | ABS | |
| H3 | XA4QG70E. 3-1 (062) | control panel | 1 | ABS | |
| H2 | XA2QG70E. 3. 2-1 (044) | knob pin | 1 | POM | |
| H1 | XA2QG70E. 3. 2-1 (062) | knob | 1 | ABS | |

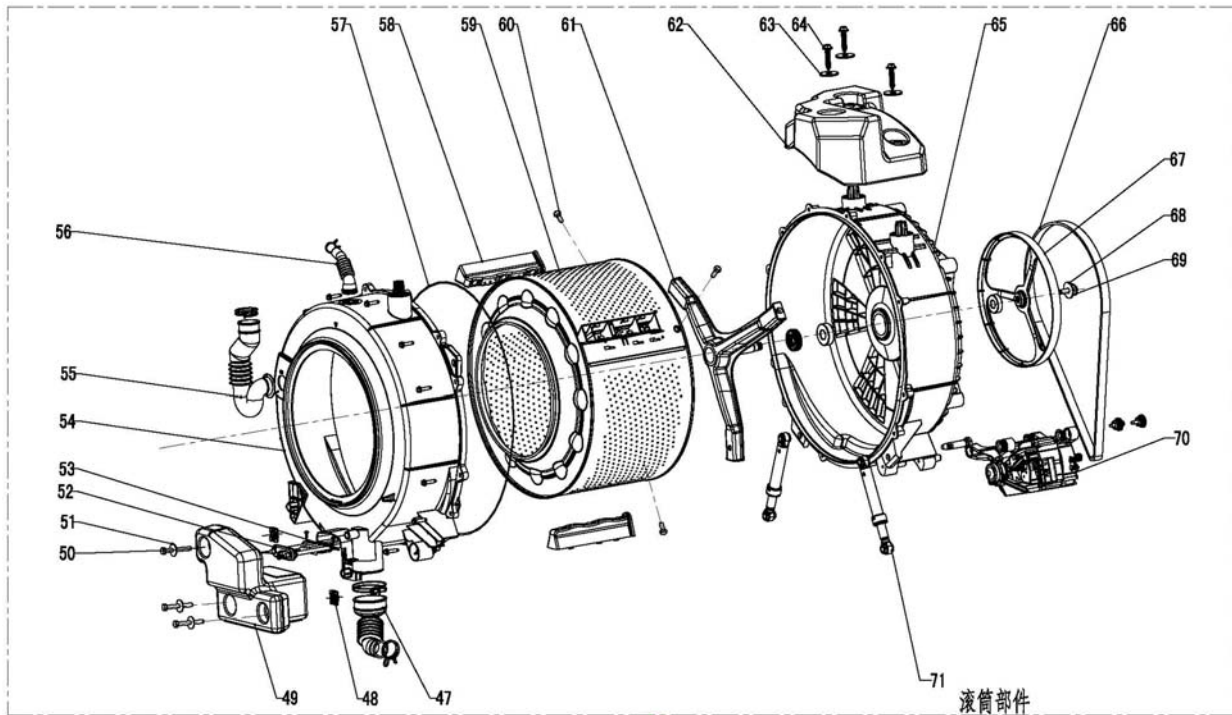
10.10 XQG60-A208/E/TE/K/TK、XQG60-A508/E/TE/K/TK、XQG60-A808/E/TE/K/TK Every part exploded view

Tub AS

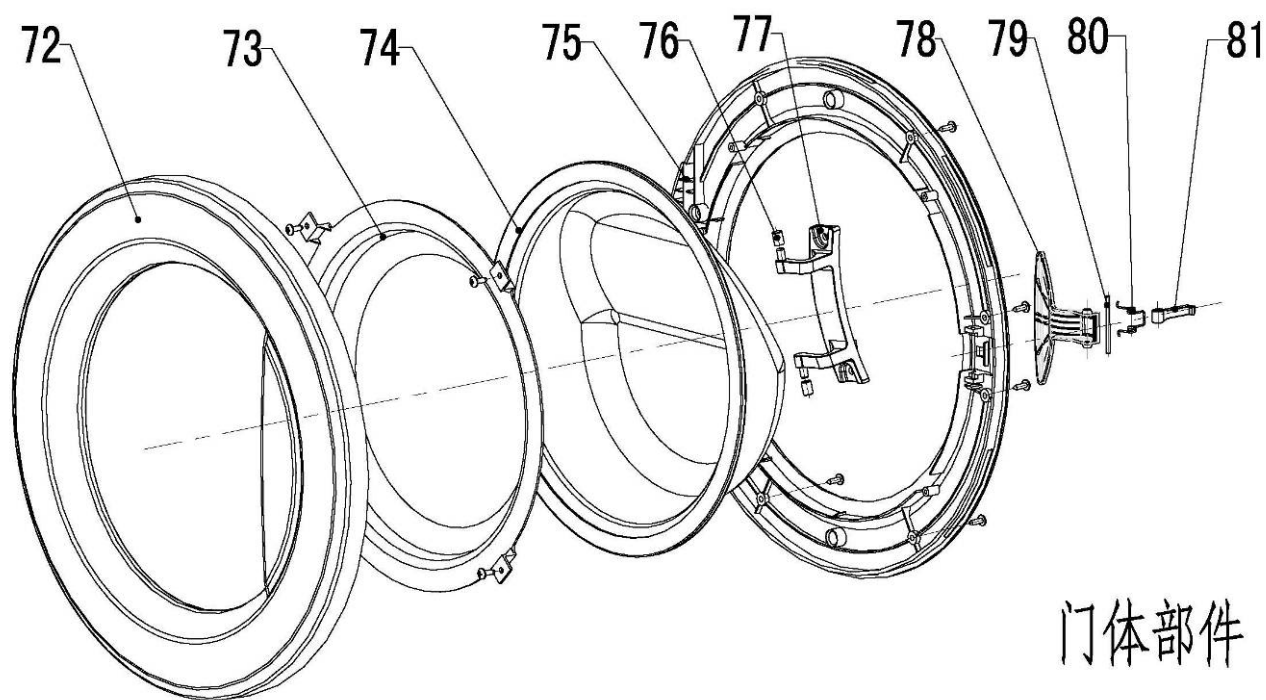


| No. | Code | Name | Quantity | Materail | Remark |
|-----|-----------------------|-----------------------------|----------|----------|--------|
| 1 | XA2QG60. 6. 2-1 (167) | detergent dispenser housing | 1 | PP | |
| 2 | XA2QG60. 6. 1-1 (167) | detergent dispenser | 1 | PP | |
| 3 | XA2QG60. 6. 1-2 (167) | siphon | 1 | PP | |
| 4 | XA2QG60. 6. 2-2 (167) | distributary box | 1 | PP | |
| 5 | XA2QG60. 6. 2-3 (167) | distributary box cover | 1 | PP | |
| 6 | XA2QG60. 6-1 (167) | hose | 2 | DPDM | |

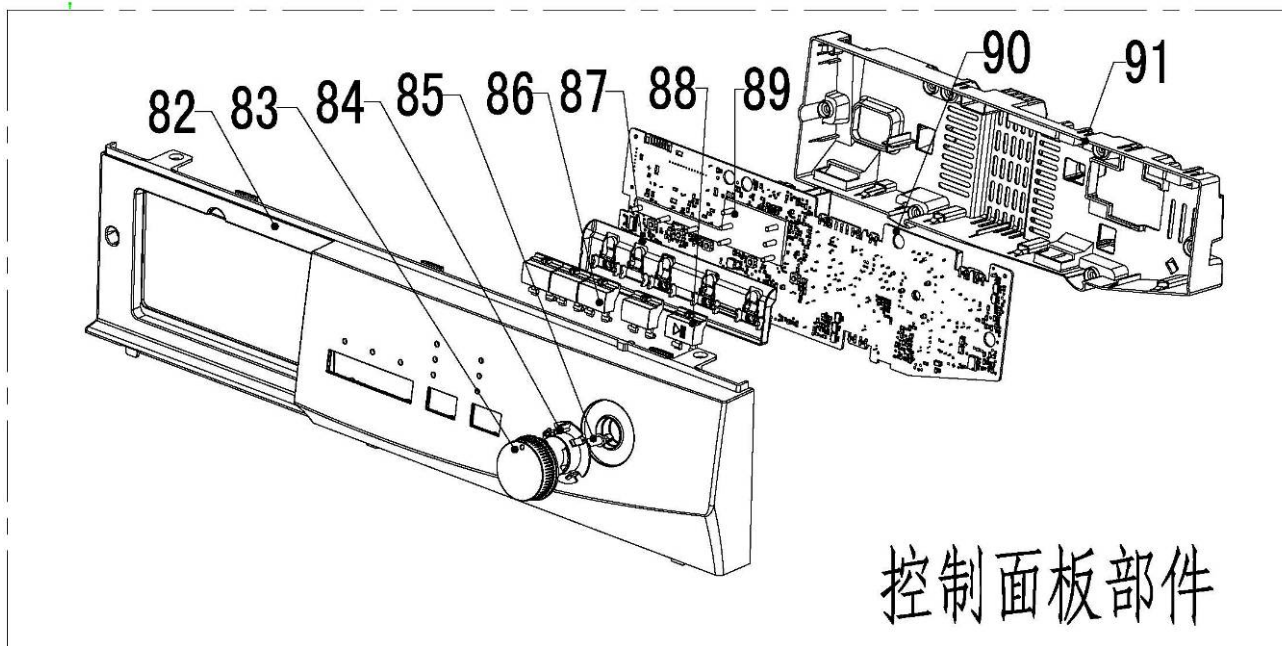
| | | | | | |
|----|---------------------|-------------------------------|---|--------|--|
| 7 | X1QG60.1-8 | suspension spring stopper | 2 | POM | |
| 8 | XA2QG60.1-2(167) | suspension spring | 2 | 65Mn | |
| 9 | XA2QG60.1.1-2(167) | cabinet left top frame | 1 | SPCD | |
| 10 | XDQ10-04 | pressure sensor | 1 | AS | |
| 11 | XA2QG60.1-3(167) | pressure sensor support | 1 | PPT620 | |
| 12 | XA2QG60.1.1-3(167) | cabinet right top frame | 1 | SPCD | |
| 13 | XSL03-05 | INLET HOSE | 1 | AS | |
| 14 | XDQ02-01 | inlet valve | 1 | AS | |
| 15 | XA1QG72D.12-7 | PLASTIC HOSE CLAMP | 1 | PP | |
| 16 | XA2QG60.8-2(167) | filter | 1 | AS | |
| 17 | XDQ05-51 | power cord | 1 | AS | |
| 18 | XSL07-01 | hose clamp 24 | 1 | PP | |
| 19 | XA2QG60.9-7(167) | hole cap | 4 | PP | |
| 20 | XLD02-08 | transportation bolt | 4 | Q235-A | |
| 21 | XLD01-03 | transportation washer 2 | 4 | Q235-A | |
| 22 | XA2QG60.9-6(167) | transportation rubber ring | 4 | DPDM | |
| 23 | XA2QG60.9-5(167) | transportation plastic pillar | 4 | ` | |
| 24 | XA2QG60.1-1(167) | back cover | 1 | SPCD | |
| 25 | XA2QG60.1.1-1(167) | cabinet | 1 | SPCD | |
| 26 | XA1QG72D.1-5 | drain hose frame | 1 | PP | |
| 27 | XA2QG60.1.1-5(167) | cabinet right bottom frame | 1 | SPCD | |
| 28 | GB/T6170-2000 | M10 nut | 4 | Q235-A | |
| 29 | XXJ01-01 | adjustable feet | 4 | Q235-A | |
| 30 | XA2QG60.7-13(167) | absorber pin | 4 | PA66 | |
| 31 | XA2QG60.7-5(167) | air chamber | 1 | EPDM | |
| 32 | XA2QG60.1.1-4(167) | cabinet left bottom frame | 1 | SPCD | |
| 33 | XA1QG72E.9.2-1 | drain pump | 1 | AS | |
| 34 | XA2QG60.8-4(167) | wiring harness | 1 | AS | |
| 35 | XA1QG72D.9.2-4 | drain hose | 1 | EPDM | |
| 36 | XA1QG72D.7-11 | Inner door seal clamp | 1 | 65Mn | |
| 37 | XA1QG72D.9-5 | door lock | 1 | AS | |
| 38 | XA2QG60.7-7(167) | door seal | 1 | EPDM | |
| 39 | XA1QG72D.4-2 | pump cover | 1 | ABS | |
| 40 | XA1QG72D.4-1 | lower panel | 1 | ABS | |
| 41 | XA2QG60.1.1-6(167) | lower frame | 1 | SPCD | |
| 42 | XA2QG60.5-1(167) | front panel | 1 | SPCD | |
| 43 | XA1QG72D.7-10 | Outer door seal clamp | 1 | 65Mn | |
| 44 | XA2QG60.5-2(167) | hinge support plate | 1 | SGCC | |
| 45 | XA2QG70E.6.1-1(044) | drawer | 1 | ABS | |
| 46 | XA2QG70E.1-1(044) | upper frame | 1 | SGCC | |



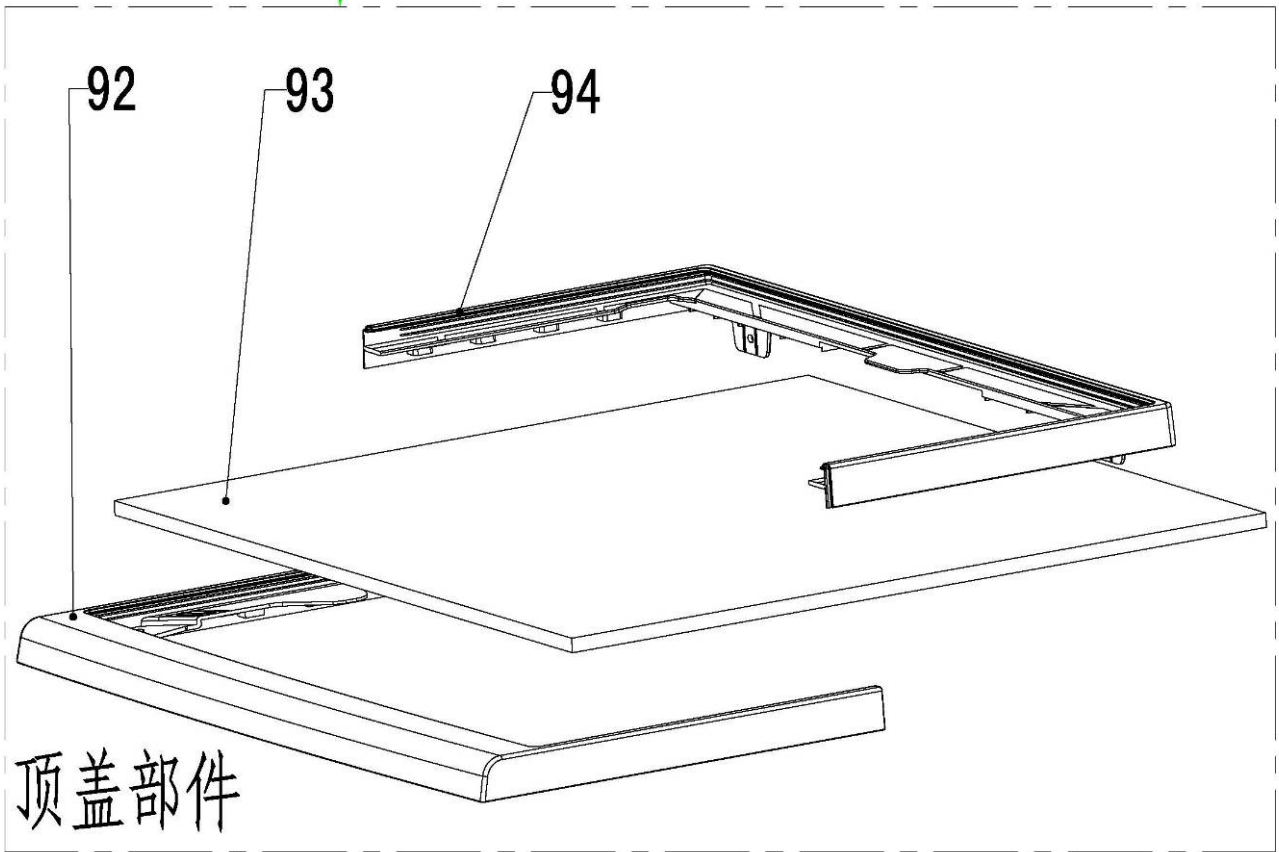
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|----|-------------------------|---------------------|---|------------------|--|
| 47 | XA2QG60. 7-4(167) | drain tube | 1 | DPDM | |
| 48 | XA1QG72D. 7. 2-3 | Fixer | 3 | SGCC | |
| 49 | XA2QG60. 7-8(167) | lower balancer | 1 | COCRETE+IRONSAND | |
| 50 | XLD02-05 | lower balancer bolt | 3 | Q235-A | |
| 51 | GB/T96. 2-2002 | washer | 3 | Q235-A | |
| 52 | XA2QG60. 8-3(167) | heater | 1 | AS | |
| 53 | XA1QG72D. 7. 2-2 | heater support | 1 | SUS304 | |
| 54 | XA2QG60. 7. 2-1(167) | front tub | 1 | HG43 | |
| 55 | XA2QG60. 7-3(167) | inlet tube | 1 | DPDM | |
| 56 | XA2QG60. 7-2(167) | exhaust hose | 1 | DPDM | |
| 57 | XA2QG60. 7-14(167) | tub seal | 1 | DPDM | |
| 58 | XA2QG60. 7. 1-1(167) | lifter | 3 | PP | |
| 59 | XA2QG60. 7. 1. 1(167) | INNER DRUM ASSM | 1 | AS | |
| 60 | XLD03-10 | BOLT | 3 | SUS304 | |
| 61 | XA2QG60. 7. 1. 2-1(167) | drum spider | 1 | 铸铝 ADC12 | |
| 62 | XA2QG60. 7-1(167) | upper balancer | 1 | COCRETE+IRONSAND | |
| 63 | XLD01-09 | balancer washer | 3 | Q235-A | |
| 64 | XLD03-11 | BOLT | 3 | Q235-A | |
| 65 | XA2QG60. 7. 3. 1(167) | BACK TUB ASSEMBLY | 1 | AS | |
| 66 | XA2QG60. 7-9(167) | belt | 1 | POLYESTER FIBRE | |
| 67 | XA2QG60. 7-6(167) | Pulley | 1 | 铸铝 ADC12 | |
| 68 | GB/T5287 10 | washer | 1 | Q235-A | |
| 69 | GB/T 5789-1986 | bolt | 1 | Q235-A | |
| 70 | XDQ04-18 | series motor | 1 | AS | |
| 71 | XA2QG60. 7-12(167) | absorber | 2 | AS | |



| No. | Code | Name | Quantity | Materail | Remark |
|-----|-------------------|---------------------|----------|--------------------|--------|
| 72 | XA1QG72D. 5-6 | door decorated ring | 1 | ABS | |
| 73 | XA1QG72D. 5-4 | transparency window | 1 | 透明 ABS | |
| 74 | XA1QG72D. 5-5 | door glass | 1 | GALSS | |
| 75 | XA1QG72D. 5-3 | door frame | 1 | PP | |
| 76 | XA1QG72D. 5-2 | hinge cap | 2 | POM | |
| 77 | XA2QG60. 5-3(167) | door hinge | 1 | ZINC BASE AI10Y | |
| 78 | XA1QG72D. 5-8 | door handle | 1 | PP | |
| 79 | XA1QG72D. 5-10 | door handle pin | 1 | 45# | |
| 80 | XA1QG72D. 5-9 | door handle spring | 1 | SUS304 | |
| 81 | XA1QG72D. 5-7 | door hook | 1 | ZINC BASE AI10Y | |



| No. | Code | Name | Quantity | Materail | Remark |
|-----|----------------------|----------------|----------|----------|--------|
| 82 | XA2QG60. 3-1(167) | control panel | 1 | ABS | |
| 83 | DV60Q1E. 3. 1-1 | knob | 1 | ABS | |
| 84 | DV60Q1E. 3. 1-2 | knob support | 1 | ABS | |
| 85 | XA2QG60. 3. 2-1(167) | knob pin | 1 | POM | |
| 86 | XA2QG70E. 3-4(044) | button 2 | 4 | ABS | |
| 87 | XA2QG60. 3-5(167) | button support | 1 | POM | |
| 88 | XA2QG70E. 3-3(044) | button 1 | 1 | ABS | |
| 89 | XA2QG60. 3-2(167) | light guide | 1 | PC | |
| 90 | XA2QG60. 3. 1-2(167) | pcb | 1 | PCB | |
| 91 | XA2QG60. 3. 1-1(167) | pcb housing | 1 | 阻燃 ABS | |



| No. | Code | Name | Quantity | Materail | Remark |
|-----|--------------------|-------------|----------|----------|--------|
| 92 | XA2QG60. 2-3 (167) | front frame | 1 | ABS | |
| 93 | XA2QG60. 2-1(167) | top board | 1 | MDF | |
| 94 | XA2QG60. 2-2(167) | rear frame | 1 | ABS | |